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The Acknowledgments of people, grants, funds, etc should be brief.

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Figure legends should be typed in numerical order on a separate sheet. Graphics should be prepared using applications capable of generating high resolution GIF, Tiff, JPEG or Powerpoint before pasting in the Microsoft Word manuscript file. Tables should be prepared in Microsoft Word. Use Arabic numerals to designate figures and upper case letters for their parts (Figure 1). Begin each legend with a title and include sufficient description so that the figure is understandable without reading the text of the manuscript. Information given in legends should not be repeated in the text.

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Enzymatic and haematological changes in rats fed owoh: A Nigerian condiment from fermented cotton seeds

David O. M.* and Falegan C. R.

Department of Microbiology, Ekiti State University, P.M.B. 5363, Ado-Ekiti, Ekiti State.

Accepted 6 February, 2012

The proximate, energy, microbial load of two different owoh samples were determined using standard methods. The enzymatic, haematological and nutritional changes in rats fed owoh samples were also determined. The bacterial loads in the two owoh samples ranged between $4.5 \times 10^6$ and $7.5 \times 10^7$ cfu/g in Bacillus fermented owoh (BFO) and, $5.7 \times 10^6$ and $6.6 \times 10^7$ cfu/g in naturally fermented owoh (NFO), respectively. The microbial load in the samples reached the peak value at 72 h of fermentation. Rats fed on diet supplemented with BFO and NFO had average consumption of 10.42 and 8.05 g/rat/day, respectively, while the control (soy meal supplemented) groups recorded 8.49 g/rat/day. At the end of the feeding experiment, the test diets had lower body weight gain compared to the control; though the difference was not significant ($p < 0.05$). Compared with the control, the rats in the dietary groups had lower organ weight. NFO group had the least amount of packed cell volume (PCV), haemoglobin concentration and red blood cell (RBC) count with the values of 34%, 9.78 g/dl and $6.92 \times 10^6$/mm$^3$, respectively. The alanine transaminase (ALT) and aspartate transaminase (AST) ratio were 0.05 and 0.91 for both NFO and BFO, respectively. Test groups had increased amount of AST compared with the control. The values recorded for BFO and NFO were not significantly different from the control.

Key words: Owoh, condiment, cotton seeds, transaminases, phosphatases, haematological parameters, proximate analyses.

INTRODUCTION

Fermented foods are food substrates that have undergone a desirable change due to the action of invading microorganisms. They form a major portion of the diets especially West Africa (Odunfa, 1987; Aderiye and Adebayo, 1999; Tatsadjie et al., 2004). Fermented foods constitute vast quantities of nutritious foods for infants and adults (Steinkraus, 1997; Aderiye and Laleye, 2003). Their nutritional benefits include a reduction in food toxicity, easy digestibility and a prolonged shelf life (Aderiye and Adebayo, 1999). Fermented foods especially condiments are very rich in vitamins A and D (Oyenuga, 1968). Fermented soup condiments have been reported to have high protein (Edem et al., 1990; Balogun and Fetuga, 1986).

Cotton (Gossypium spp) is the world’s most important non-food agricultural commodity and one of the vegetable fibres. Apart from its use for textile purposes (Kochlar, 1986). Its seeds are also fermented to produce a soup condiment popularly known as owoh in the Western part of southern Nigeria Owoh unlike iru, tempeh and soy-iru which could not be fried and consumed as snacks after fermentation (Sanni and Ogbona, 1991). High level of phytate in unfermented cotton decreases the bioavailability of minerals (Linera, 1973) and protein digestibility. Due to its pleasant aroma and taste, owoh enjoys a wide acceptance. Fermented cotton seed is highly cherished as a soup condiment in some part of South Western of Nigeria (Onazi, 1988). To the best of our knowledge, there is no report in the

*Corresponding author. E-mail: davidoluwole5@gmail.com. Tel: +2348030883124.
literature of the safety level of *owo* which enjoy a wide acceptance among the local people in south western Nigeria. Consumption of *owo* could produce effects in experimental animals; hence, this work aims at determining the safety level and nutritional potential of fermented cotton seeds.

**MATERIALS AND METHODS**

**Sample collection**

Dehulled cotyledons of cotton seeds (*Gossypium hirsutum*) samples used for this research work were bought from Oja Oba (a main market) in Akure, Ondo State, Nigeria. The seeds were collected in a clean polythene bag and transported to the laboratory.

**Preparation of *owo***

The cottonseeds were sorted and washed in clean water three times to obtain clean seeds. They were put into a sieve to drain off the water. The seeds were carefully wrapped in clean aluminum foil and boiled for 3 h. The water was drained off and the seeds were allowed to cool. The sample was inoculated with starter (mixed) cultures of organisms from a commercial ‘owo’ sample. The inoculated sample was divided into seven portions and each portion was carefully wrapped in clean aluminum foil, placed in an airtight container and fermented at 37° C for a period of 120 h.

**Determination of microbial load in *owo* samples**

One gram of the fermented cotton seeds was aseptically weighed and homogenized in 9 ml of 0.1% sterile peptone water for 5 min. Thereafter, 10 fold serial dilutions were carried out. One milliliter of appropriate dilution was aseptically plated, using pour plate technique, on Plate Count Agar (Oxoid). The plates were incubated at 40° C for 24 h.

**Composition of diets**

The composition of test diets differed only in the protein supplement but each diet contained the same amount of appropriate protein sources. Vitamin and minerals mixture in the diet was done in ratio 1 to 4. The mixture contained (g/kg diets): thiamine (0.02), riboflavin (0.03), pyridoxine (0.10), vitamin B12 (0.00003), niacin (0.001), calcium pantothenate (0.10), p-aminobenzoic acid (0.01), vitamin A (0.03), pyridoxine (0.10), vitamin B12 (0.00003), niacin (0.001), thiamine (0.02), riboflavin (0.03), and dark, respectively. The animals were randomly assigned (in cages) into three groups: naturally fermented *owo* (NFO), bacillus fermented *owo* (BFO) and a control. All animal management and experimental procedures were performed in strict accordance with the requirements of the National Research Council’s Guide for the Care and Use of Laboratory Animals (NRC, 1985).

**Collection of blood from the experimental animals**

Blood was collected from the rat by cardiac puncture after a deep anesthesia. During the terminal blood collection the rats were held by the scruff of skin above the shoulders so that its head is up and its rear legs were down. A 1 ml syringe and a 22 gauge needle was inserted 5 mm from the center of the thorax towards the animal's chin, 5 to 10 mm deep, the syringe was held at 25 to 30° away from the chest. Blood drawn from the animals were used for the haematological and enzymatic examinations.

**Determination of absolute weight and relative organ weight**

The weight of each rat in the diet groups was taken, with sensitive balance, and recorded twice a week. The difference between the initial and the final weight was taken to be the weight gained by the rat. The average weight gained by the rats in each diet group was determined. At the end of the experiment (21 days), the rats were sacrificed and blood samples were collected for analysis. Different organs: heart, kidneys and liver were carefully removed, rinsed in 0.25 M sucrose solution, and weighed.

**Determination of haematological parameters**

Haematological parameter determined include the packed cell volume (PCV), red blood cell (RBC), white blood cell (WBC), haemoglobin (Hb), mean cell haemoglobin concentration (MCHC), mean cell volume (MCV) and mean cell haemoglobin (MCH) as described by Cheesbrough (2003).

**Determination of enzyme activity in the serum of experimental animals**

Alkaline phosphatase (ALP) and acid phosphatase (ACP) were determined according to the method of Bergemeyer and Brent.

<table>
<thead>
<tr>
<th>Table 1. Percentage composition of experimental diets (g/100 g).</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Component</strong></td>
</tr>
<tr>
<td>Maize</td>
</tr>
<tr>
<td>Wheat offal</td>
</tr>
<tr>
<td>Fish meal</td>
</tr>
<tr>
<td>Bone meal</td>
</tr>
<tr>
<td>Oyster shell</td>
</tr>
<tr>
<td>Mineral (salt)</td>
</tr>
<tr>
<td>Vitamin (premix)</td>
</tr>
<tr>
<td>BFOw</td>
</tr>
<tr>
<td>NFOw</td>
</tr>
<tr>
<td>Soya meal</td>
</tr>
<tr>
<td>Total</td>
</tr>
</tbody>
</table>
(1974), while aspartate transaminase (AST) and alanine transaminase (ALT) were determined using Randox® enzyme kits.

**Statistical analyses**

Data were analyzed with statistical package for the social science (SPSS) version 11 software. The level of significance was determined at $p > 0.05$.

**RESULTS AND DISCUSSION**

The load of the fermenting bacteria with the period of fermentation is shown in Figure 1. After 48 h of fermentation, the total bacterial load in BFO was drastically reduced from $2.6 \times 10^7$ cfu/g and $4.5 \times 10^6$ cfu/g. The microbial load in the samples peaked at 72 h of fermentation. The total bacterial count recorded the least ($5.7 \times 10^6$ cfu/g) in NFO at the 120 h of fermentation. The reduction may be as a result of depletion in the metabolizable nutrients in the substrate as noted by Yong and Wood (1976) and Falegan and David (2007).

Table 1 shows the composition of experimental diets. All the diets are the same except for the fermented *owo* samples used as supplement. Soy meal was used to supplement the control diet. The diets were fed to the experimental animals for the period of six weeks and the animals were observed for changes. Table 2 shows average feed intake and average energy consumed by the rat fed *owo* diets (g).

<table>
<thead>
<tr>
<th>Week</th>
<th>BFO AFI</th>
<th>BFO AEC</th>
<th>NFO AFI</th>
<th>NFO AEC</th>
<th>Control AFI</th>
<th>Control AEC</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>8.52 ± 1.02</td>
<td>106.00 ± 2.33</td>
<td>6.76 ± 3.2</td>
<td>89.07 ± 2.43</td>
<td>6.58 ± 1.90</td>
<td>80.28 ± 2.49</td>
</tr>
<tr>
<td>2</td>
<td>9.96 ± 0.32</td>
<td>124.98 ± 12.47</td>
<td>7.73 ± 3.99</td>
<td>101.86 ± 23.02</td>
<td>7.57 ± 3.12</td>
<td>92.13 ± 8.41</td>
</tr>
<tr>
<td>3</td>
<td>10.19 ± 2.90</td>
<td>127.86 ± 2.41</td>
<td>7.69 ± 4.10</td>
<td>101.33 ± 23.82</td>
<td>6.78 ± 3.11</td>
<td>82.51 ± 9.47</td>
</tr>
<tr>
<td>4</td>
<td>11.03 ± 0.21</td>
<td>138.40 ± 4.1</td>
<td>7.99 ± 3.01</td>
<td>105.28 ± 4.21</td>
<td>8.46 ± 0.23</td>
<td>102.92 ± 3.99</td>
</tr>
<tr>
<td>5</td>
<td>11.37 ± 3.01</td>
<td>142.67 ± 3.11</td>
<td>8.42 ± 1.34</td>
<td>110.95 ± 3.24</td>
<td>10.73 ± 3.11</td>
<td>130.59 ± 3.45</td>
</tr>
<tr>
<td>6</td>
<td>11.46 ± 2.11</td>
<td>143.80 ± 9.36</td>
<td>9.72 ± 4.1</td>
<td>128.08 ± 9.34</td>
<td>10.79 ± 2.14</td>
<td>131.32 ± 9.43</td>
</tr>
<tr>
<td>Mean</td>
<td>10.42 ± 2.01</td>
<td>130.62 ± 5.1</td>
<td>8.05 ± 2.13</td>
<td>106.10 ± 41.34</td>
<td>8.49 ± 2.83</td>
<td>103.29 ± 3.56</td>
</tr>
</tbody>
</table>

Values are mean ± SD; AFI, average feed intake; AEC, average energy consumed.

Figure 1. Bacterial load of bacillus- and naturally fermented *owo*. BFO, Bacillus fermented *owo*; NFO, Naturally fermented *owo*.
Table 3. Performance of rats fed with BFO and NFO supplemented diets (g).

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Diets</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>BFO</td>
</tr>
<tr>
<td>Initial weight</td>
<td>40.60 ± 3.45</td>
</tr>
<tr>
<td>Final weight</td>
<td>88.86 ± 3.12</td>
</tr>
<tr>
<td>Weight gained</td>
<td>50.28 ± 3.42</td>
</tr>
<tr>
<td>Food intake</td>
<td>62.52 ± 2.45</td>
</tr>
<tr>
<td>% weight gained</td>
<td>56.58 ± 5.91</td>
</tr>
<tr>
<td>Protein consumed</td>
<td>83.46 ± 12.10</td>
</tr>
<tr>
<td>Protein efficiency ratio</td>
<td>0.60 ± 0.01</td>
</tr>
</tbody>
</table>

Values are mean ± SD.

Table 4. Relative weight of the organ of experimental rats fed different owoh diets (mean).

<table>
<thead>
<tr>
<th>Organs</th>
<th>Diets</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>BFO</td>
</tr>
<tr>
<td></td>
<td>Weight % body</td>
</tr>
<tr>
<td>Liver</td>
<td>3.74 ± 0.12</td>
</tr>
<tr>
<td>Heart</td>
<td>0.34 ± 0.00</td>
</tr>
<tr>
<td>Spleen</td>
<td>0.44 ± 0.01</td>
</tr>
<tr>
<td>Lungs</td>
<td>0.78 ± 0.00</td>
</tr>
<tr>
<td>Kidney</td>
<td>0.65 ± 0.16</td>
</tr>
</tbody>
</table>

Values are mean ± SD.

The food intake, body weight and body weight gains (BWG) of the rats on the various experimental diets was shown in Table 3. The final weights of the rats ranged between 84.18 and 88.86 g. At the end of the feeding experiment, the test diets had lower body weight gain compared to the control; though the difference was not significant (p < 0.05). The diet containing BFO had higher percentage weight gain of 56.58%, while soy meal supplemented diet had the highest value of 61.83%. BFO supplemented diet supported the growth of the rats than NFO supplemented diet. The daily protein consumption was highest in BFO (83.46 g) while protein consumption of rats fed NFO containing diets (61.03 g) was comparable to those of the control (63.82 g). Falegan and David (2008) reported that Bacillus species produced a better owoh. However, the protein efficiency ratio was highest in the control group (0.84) followed by NFO (0.72).

The relative weight of the organ of experimental rats fed different owoh diets varied among the experimental diets and the control as shown in Table 4. Compared with the control, the rats in the dietary groups (BFO and NFO supplemented diets) had lower organ weight.

The significant decrease in the relative organs weight of the test groups reveals the non-toxic effect of the diets to the organs (Aniagu et al., 2005). The WBC which was drastically lower in owoh fed rats may be due to cytotoxic, tissue-destructive potential or bone marrow depression (Leendertse et al., 2009).

Table 5 showed the haematological changes in rats fed owoh diets. NFO group recorded the least amount of packed cell volume (PCV), haemoglobin concentration and red blood cell (RBC) count with the values of 34%, 9.78 g/dl and 6.92 × 10⁶/mm³, respectively. However, the values of PCV, haemoglobin concentration and RBC count were highest in BFO group with 40%, 12.12 g/dl and 8.02 × 10⁶/mm³, respectively. A low PCV value has been ascribed low or poor formation of RBC which eventually resulted in anaemia (Cheesbrough, 2003).

The MCHC which provides an index of the average haemoglobin was 0.30 in BFO and 0.8 in both NFO and control group. Low MCHC value indicates deficient haemoglobin synthesis (EMDEX, 2007). MCH value in BFO and NFO groups were 1.51 and 1.41. MCH gives an estimate of the average hemoglobin content of each red cell. The MCV value reflects the average volume of each red cell (Cheesbrough, 2003). NFO recorded the highest value of MCV.
Table 5. Haematological changes in rats fed owoh diets.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Diets</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>BFO</td>
</tr>
<tr>
<td>PCV (%)</td>
<td>40.00 ± 4.98</td>
</tr>
<tr>
<td>RBC (10⁶)</td>
<td>8.02 ± 2.91</td>
</tr>
<tr>
<td>WBC (mm³)</td>
<td>6500 ± 56</td>
</tr>
<tr>
<td>Haemoglobin (g/dl)</td>
<td>12.12 ± 1.89</td>
</tr>
<tr>
<td>MCH (10¹²l)</td>
<td>1.51</td>
</tr>
<tr>
<td>MCHC (g/l)</td>
<td>0.30</td>
</tr>
<tr>
<td>MCV (10¹²l)</td>
<td>5.00</td>
</tr>
</tbody>
</table>

Values are mean ± SD. Key: PCV, Packed cell volume; RBC, red blood cells; WBC, white blood cell; MCHC, mean cell hemoglobin concentration; MCH, mean cell hemoglobin; MCV, mean cell volume.

Table 6. Level of marker enzymes in the serum of the experimental animals during feeding experiment.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Diets</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>BFO</td>
</tr>
<tr>
<td>AST</td>
<td>163.20 ± 37.07</td>
</tr>
<tr>
<td>ALT</td>
<td>171.34 ± 42.07</td>
</tr>
<tr>
<td>AST/ALT</td>
<td>0.95</td>
</tr>
<tr>
<td>ALP</td>
<td>37.60 ± 8.07</td>
</tr>
<tr>
<td>ACP</td>
<td>45.75 ± 12.09</td>
</tr>
</tbody>
</table>

Values are mean ± SD. Key: AST, Aspartate transaminase; ALT, alanine transaminase; ALP, alkaline phosphatase; ACP, acid phosphatase.

There is no significant different in the amount of acid phosphatase and ALP in the test groups compared with the control (Table 6). This implies that the quality of the BFO and NFO did not affect the structural integrity of the membrane of the vital organs. Serum ALP is sensitive to both intra and extrahepatic bile obstruction in the liver and some bone diseases (Owu et al., 1998). However, the ALP levels observed in these studies were within the normal physiological range of 20 to 90 IU/L for rats (Harper, 1975; Kaneko et al., 1997). Thus it shows that the fermented samples used in the study did not adversely interfere with the calculation and other metabolic activities mediated by ALP this is in consonant with the report of David et al. (2007) and Singh et al. (2009).

The transamination reaction catalyzed by AST and ALT is essential for the protein synthesis in the liver (Murray et al., 2000). The levels of the enzymes in blood in the test groups were not significantly different from the control group. This indicates that there is no membrane damage in the cells due to degenerative changes (Shrivastava and Jha, 2010).

In the three samples, the amount of AST was lower than ALT which disagrees with the finding of Mayne (1996) who reported that the body cells contain more AST than ALT. The values were not significantly low to have adverse effect on protein synthesis and hence affect the cellular metabolism (Al-Attar, 2004).

Stroev (1989) reported that a high ALT/AST ratio indicates pathology involving the liver. The ALT/AST values recorded in the experiment ranged between 0.05 and 0.91 (for NFO and Control group, respectively). The least value was recorded for NFO diet group while BFO recorded 0.95. ALT/AST values greater than 1.00 indicate alterations involving the liver cells (Tietz, 1982).

The knowledge of biochemical, biological and nutritional effects of some of some Africa fermented condiments is necessary. Higher desirable qualities noted in the BFO called for controlled fermentation and development of starter cultures for traditional fermentations. Our study indicates that both BFO and NFO have different effects on the rats; however, the BFO appear to be nutritionally better than the NFO in term of body weight gain, haematological and enzymes indices.

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Isolation and proximate determination of protein using defatted sesame seed oil cake

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Accepted 12 March, 2012

Sesame seed was used to extract oil and the cake, which has high amount of protein, was wasted after the extraction. Hence, the present study was done to isolate protein from defatted sesame seed oil cake and the nutrition content was determined. Sodium dodecyl sulfate polyacrylamide gel electrophoresis (SDS PAGE) was used to isolate the protein; among the three BSS (British Standard Sieve) of the sesame seed flour cake, 52 BSS shows high protein content of 45.9% while 72 and 32 BSS contains 30.3 and 33.4% of protein, respectively. Low fat content of 4.4% was observed in 52 BSS which showed higher fiber content of 3.8%. The moisture content of 52 BSS was found to be 6.8% and others of 7.0 and 7.2%, respectively.

Key words: Protein isolation, sodium dodecyl sulfate polyacrylamide gel electrophoresis (SDS PAGE), British standard sieve.

INTRODUCTION

Sesame (Sesamum indicum L.) is called the “queen of the oilseed crops” because of its high yield of oil and quality of the seed, and it is the oldest crop grown for edible oil. Sesame is grown primarily in less developed tropical and subtropical areas of Asia, Mediterranean, and South America. Current world production is estimated at about 2,000,000 metric tons annually, placing sesame behind soybean, peanut, cotton seed, sunflower, linseed and rapeseed, in the quantity of world oilseed production. India produces nearly 21.4% of the world sesame crop, followed by China at 19.6% and Sudan at 13.5%. Sudan is the major world exporter (El Tinay et al., 1976). Asia and Africa produce nearly 90% of the world supply of sesame. Most of the seed is consumed in the countries where it is produced; less than 5% of world production enters export trade (Lyon, 1972).

Dehulled sesame seeds are very small, sweet and oleaginous and are used directly for food in the orient. Fried sesame seed may be mixed with sugar to form a sweetmeat or soup ingredient. A peanut butter counterpart is made from paste of roasted sesame seeds and is called tachini (Tahena). The pastel bar is a candy made of toasted sesame seed, honey and sugar, and dates back to the days of Babylonia. Sesame is also used in high protein snack foods (Mekongsee et al., 1974) and granola (Brasnett et al., 1975). Sesame seed is used extensively as a garnish on specially breads, buns and rolls. Sesame protein is high in methionine which is unusual for most plant protein (Johnson et al., 1979; Daghir et al., 1967) and the defatted meal prepared from dehulled seeds does not contain undesirable pigments (Daghir et al., 1967). These unique properties render sesame seed an excellent protein source.

The protein factor of total nitrogen times 6.25 is generally applied to sesame protein. Although this factor is high for some other oil seed proteins, it is nearly appropriate...
for sesame since Prakash and Nandi (Prakash et al., 1978) have shown that α-globulin, which comprises 65 to 80% of sesame protein, is 15.9% nitrogen. In general, Indian varieties tend to be lower in protein and higher in oil than Sudanese varieties which generally appear in the export market. Most oil seeds show a negative correlation between oil content and protein content; sesame is no exception. For each 1% average increase in protein content, there is a corresponding average decrease in oil content of 0.85% (Kinman and Stark, 1954).

Hull material accounts for 15 to 20% of the whole sesame seed (Krishnamoorthy et al., 1960; Shankatika et al., 1969; Ramachandra et al., 1970) and contains large quantities of oxalic acid, calcium, and other minerals as well as fiber. Since the hull has an intense bitter taste and oxalic acid binds to calcium rendering it nutritionally unavailable, it is desirable to remove the hull if the seed is used in human foods. Black varieties of sesame contain higher levels oxalic acid and fiber, and lower protein levels white varieties. When properly dehulled, oxalic acid content is reduced from 2.5 to 3.0% to less than 0.25%. Expeller pressed, dehulled sesame will contain greater than 56% protein, and dehulled, pre-pressed and solvent-extracted meal is generally utilized as animal feed and oftentimes as fertilizer. Only in India is sesame meal extensively used in human foods, although interest is continually increasing in food uses of sesame protein.

In those areas where sesame is primarily processed for its oil content, the seed is not dehulled; rather, the entire seed is crushed. However, in areas such as India where the meal is an important food, seed dehulling is an important process step for three reasons: 1) the removal of the hull reduces the content of oxalic acid which is associated with the outer epidermal layer; 2) the protein content of the meal is increased since the hull is primarily composed of fiber (Villegas et al., 1968), and 3) dehulling improves enzymatic digestibility (Shamanthaka et al., 1947).

An unusual feature of sesame is that it generally contains 2 to 3% oxalic acid and 1 to 2% calcium, which are primarily in the hull. The simultaneous presence of large amounts of calcium and oxalic acid makes it highly probable that the two exist as calcium oxalate. It has been assumed that 1/2 to 2/3 of the calcium in sesame exists as the oxalate salt (Dey, 1951). Calcium bound as the oxalate is present primarily in the hull, since dehulling results in low levels of residual oxalate. Dehulling improves nutritional and flavor characteristics of the meal, as well as reducing the fiber content, increasing the protein content and rendering a glossy white color.

Sesame meal and isolated protein have particularly high contents of methionine, 2.5 to 4.0% and total-sulfur containing amino acids, 3.8 to 5.5% (Lyon, 1972). Lysine is the first limiting amino acid. Lysine is deficient in almost all varieties; although sesame varieties with darker seed coats possess higher lysine. Isoleucine is the only other amino acid lower than the quantity in the FAO reference protein. Tryptophane, which is limiting in other proteins, is present in generous quantities in sesame.

The aim of this study is to: separate the protein by SDS; investigate the functional properties of food-grade flour from sesame seed oil cake; determine the nutritional value and to predict its utilization in food formulation.

**MATERIALS AND METHODS**

**Sample collection**

By-product of sesame seed oil, that is, sesame seed oil cake was procured from the local market near Thanjavur. Sesame oil cake was defatted and powdered using mixer juicer. It was dried in hot air oven at 60°C for overnight and sieved by three different mesh screens including 30, 52 and 72 BSS. These three different fractions are taken for further processing. The works were done in triplicates to get concordant value.

**Isolation of protein from defatted sesame oil cake**

The protein of defatted sesame meal was obtained by alkaline extraction at room temperature by varying the pH from 6.8 and 10.0 according to the method of Taha et al. (1987). For each extraction 50 g of defatted sesame meal and 1 L of water was used along with NaOH (0.2 M). The mixture was stirred at low speed (1200 rpm) for one hour at 30°C and subsequently centrifuged at 3000 rpm for 20 min to remove the insoluble carbohydrate residue. The supernatant was collected and the pH was adjusted to 4.5 with 1 N H2SO4 to precipitate the proteins. The precipitate was creamy white in colour. Further, it was centrifuged at 5000 rpm for 15 min to recover the proteins and was washed repeatedly with distilled water to free it from the acid tinge. Later it was neutralized to pH 7.0 using sodium salts. Finally, the proteins were air dried. The average yield of three replicates was reported.

**Sodium dodecyl sulfate polyacrylamide gel electrophoresis (SDS PAGE)**

SDS PAGE was performed by the method of Laemmle (1970) with minor modifications. The separation of protein was performed in 7% separating gel and 5% stacking gel.

**Separating gel**

This contain 30% Bis/acylamide, 0.1% SDS, 1.5 M tris (pH 8.8), 10% SDS, 10% APS, and tetra methylethylene-diamine (TEMED).

**Stacking gel**

This contain 30% Bis/acylamide mix, 1.0 M (pH 6.8), 10% SDS, 10% APS, and TEMED.

**Protein loading dye**

This contain 1.25 ml Tris pH 6.8, 4 ml 10% SDS, 2.0 ml glycerol,
2.0 mg bromophenol blue, and distilled water to 10.0 ml. SDS-PAGE of total seed protein was carried out in polyacrylamide slab gels in a discontinuous buffer system according to the method of Laemmle (1970). Vertical gel slabs were prepared in a glass sandwich which was tightened by a set of plastic clips lined with a band of foamed silicon rubber. Separation gel was put into the space between a set of glass plates (up to 2 cm from the top). Small amount of distilled water (120 μl) was gently added to prevent gel surface from air and promote fixation. The setup was left for 30 min so that gel was fixed. The separating gels contained 15% by weight of acryl amide and 0.135% by weight of N.N-ethylene-bis-acryl amide in 1 MTris-HCl buffer (pH 8.8) with 0.27% SDS. The gels were polymerized chemically by the addition of 20 μl by volume of tetra methylethylenediamine (TEMED) and 10% ammonium per sulfate (APS). During the fixation of separation gel, stacking gel was prepared. Stacking gel consisted of 4.5%. The stacking gel was polymerized chemically in the same way as for the separation gel. When separation gel was fixed, distilled water was removed from its top and stacking gel solution poured on it. Combs were fixed into the stacking gel. Combs were put with special care and it was confirmed that there was no air bubble at the bottom of the combs. The set up was left for 15 min so that the stacking solution became gel. Combs, clips and gaskets were removed from glass plates carefully and it was confirmed that there was no air bubble at this stage. Gel plates were freshly used for electrophoresis but it was also possible that these would be wrapped in aluminum foil and could be used even for one week.

The electrode buffer contained tris-glycine (9.0 g tris HCl and 43.2 g glycine per 3 L buffer solution at a pH 8.9) with 3.0 g (0.1%) SDS. 15 μl of protein supernatant were applied into the stacking gel sample wells with a micro syringe, followed by 20 μl of reservoir buffer containing bromophenol blue which served as the tracking dye. Electrophoresis was carried out at 70 mA until the bromophenol blue marker reached the bottom of the gel (approximately two and a half hour). In order to check the reproducibility of the method, two separate gels were run under similar electrophoretic conditions. After electrophoresis, the gels were stained with silver staining solutions.

Protein determination

The test portion (0.7 to 2.2 g) of the sample was weighed and placed in a digestion flask (Gerhardr-Turbotherm). It was then mixed with 0.7 g mercuric oxide, 10 g of powdered potassium sulphate or anhydrous sodium sulphate, 1 g of copper sulphate and 25 ml of concentrated sulphuric acid. The digestion tubes were placed in digestion chamber and the sample was digested until the solution was cleared (2 h for test portions containing organic material). The sample was allowed to cool down and 20 ml of water added to it.

Oil evaluation

5 g of sample was taken in a thimble. This was extracted in soxhlet fat extractor with hexane for six hours. After extraction completed the oil flask was dried in an air oven for three hours at 100 to 105°C. Cooled in a dessicator and weighed.

Crude fibre content

4 g of defatted sample was weighed and added to 200 ml of 1.25% sulphuric acid held in a 500 ml beaker, and glass rod was dipped in the beaker and boiled for 30 min on a hot plate. Any loss in volume during boiling was made up with distilled water. The hot solution was filtered through a cotton cloth and the residue was washed with distilled water; to this residue, 200 ml of 1.25% sodium hydroxide solution was added and boiled for 30 min in water. The liquor was filtered through a cotton cloth and the residue washed with distilled water until the washing was no longer alkaline. The residue was dried at 105°C for 3 h and weighed again.

Moisture content

The low flat bottomed dishes were heated at 100°C in an oven, and were kept on asbestos sheet before it was passed to the desiccators (1/2 h). The value was noted and the same process was repeated till a constant weight occurred (with maximum difference of 0.02 g). 5 g of protein powder was weighed and placed in oven and was thermostatically controlled at 100 to 150°C for a stipulated time (10 to 12 h). The dishes were cooled in a dessicator for half-an hour and weighed successfully till it showed no further loss.

Ash content

A quantity of 4 g of sample was weighed in silica crucible and ignited in muffle furnace at approximately 800°C for five hours (dull red) until it resulted to light clay ash or to constant weight. It was then cooled and weighed at room temperature.

RESULTS AND DISCUSSION

Proximate analysis of three different fractions of sesame seed oil cake

The sesame seed contains about 50% oil and 20 to 25% protein (Vaughan, 1970). The esidade sesame oil cake contains an average of 32% crude protein, 8 to 10% oil, total oil and albuminooids of 40 to 42% (Mehta, 2000) and rich in essential amino acids namely methionine and cystine (Johri et al., 1988). Defatted sesame meal contains more than 5% phytic acid compared to defatted soybean meal at 1.5% (de Boland et al., 1975). Phytate reduces the biological availability of zinc, calcium, magnesium and perhaps iron, and complexes with protein rendering it less soluble (Smith and Circle, 1972). Sesame meal can cause nutritional problems when used in chicken feed (Lyon, 1972).

Moisture

The moisture content of the sesame seed oil cake of 52 BSS fractions have low moisture content of 6.8, while the
other two fractions show the similar results of 7.0 and 7.2. The very low moisture content of the seed was suggestive of its long shelf life and keeping quality; and this might be an advantage since most spoilage microorganisms do not thrive well on food items that are low in moisture content (Tresler et al., 1980).

**Fat**

52 BSS had low fat content while comparing to other mesh sizes like 72 and 30 BSS (Table 1). The fat, protein, ash, crude fiber and calcium content of both whole and dehulled white, and Indian black sesame seeds showed the seeds to be rich in these nutrients (Ensminger and Ensminger, 1994); while Obiajunwa et al. (2005) reported the mineral value and certified range of sesame seed, indicating the seed to be rich in calcium, potassium, iron and phosphorous.

**Fiber**

72, 52 and 30 BSS had fiber content of 3.0, 3.8 and 3.5%, respectively (Table 1). The result shows that the 52 BSS fractions have high fiber content of 3.8%, while the 72 and 32 BSS have 3.5 and 3.0%.

**Protein**

Of the three BSS of the sesame seed flour cake, 52 BSS shows the high protein content of 45.9% while the 72 and 32 BSS contains 30.3 and 33.4% of the protein content. So this meal has a great potential in combating the protein calories malnutrition because of its high quality and quantity protein. The high protein content of 45.9% can be used to supplement low protein flours from cereals for infant feeding.

It also leads to an increase in protein content, reduction in fiber content and improvement in the functional characteristics of the protein (Inyand and Nwadimka, 1992; Eknem, 1996). Since sesame is an oil seed, extraction of oil from the sesame seed meal led to increases in other constituents in the flour. The major increase was in protein content which ranged from the 20.0 in the meal from seed cake to 45.9 in the extracted flour. This shows that sesame flour is a good source of protein.

Dehulling improves the nutritional and flavor characteristics of the meal, and leads to the production of a glossy white product (Johnson et al., 1979). Seed cake is very high in protein. A portion of this seed cake is used as an animal feed, while the remainder is ground into sesame flour and added to health foods. The seed contains 45 to 55% oil, 19 to 25% protein and about 5% water.

The seeds were also reported to contain 25% protein, which are rich in methionine and tryptophane and one ounce of decorticated or hulled seed contains 6 g of protein, 3.7 g of fiber and 14 g of total fat (Godin and Spensley, 1971). The fat in sesame seed comprises of 38% monounsaturated and 44% polyunsaturated fatty acids (McIntyre, 2002).

The various fractions of sesame protein are as follows: albumin 8.6%; globulins 67.3%; prolamins 1.3% and glutelins 6.7% (Rivas, 1981). The molecular weight of the protein fractions ranges from 17,000 to 51,000. The sesame globulin consists of two fractions (Nath and Giri, 1957) namely α-globulin (60 to 70%) and β-globulin (25%). Hasegwa et al. (1978) have found mostly 13S globulin in protein isolates of sesame meal. Consesamin globulin for sesame has been isolated from sesame. It is rich in acidic amino acids especially glutamine and hydrophobic amino acids (Rajendran and Prakash, 1989)

Sesame is high in protein compared with other plant fruits, seeds and nuts (Nahar et al., 1990; Hernandez-Perez et al., 1994). Since vegetables and fruits are the major contributing sources of protein in the developing countries, the level of crude protein in sesame seed can qualify it as a good source of plant protein, if bio-available and easily digestible by the body.

The major asset of sesame protein is its unique

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**Table 1.** Proximate compositions of isolated protein from sesame seed oil cake.

<table>
<thead>
<tr>
<th>Observation</th>
<th>72 BSS (%)</th>
<th>52 BSS (%)</th>
<th>30 BSS (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Moisture</td>
<td>7.0</td>
<td>6.8</td>
<td>7.2</td>
</tr>
<tr>
<td>Fat</td>
<td>4.8</td>
<td>4.4</td>
<td>5.0</td>
</tr>
<tr>
<td>Fiber</td>
<td>3.0</td>
<td>3.8</td>
<td>3.5</td>
</tr>
<tr>
<td>Protein</td>
<td>30.3</td>
<td>45.9</td>
<td>33.4</td>
</tr>
<tr>
<td>Ash</td>
<td>7.5</td>
<td>6.9</td>
<td>7.0</td>
</tr>
</tbody>
</table>

[Figure 1. SDS PAGE of 52 BSS sesame oil cake.](image)
nutritional character. The dehulled, defatted meal contains >60% protein, which is high in methionine, cystine cystine and tryptophane, and is bland and white in color. On the other hand, sesame meal is low in lysine and may contain high amounts of oxalic and phytic acids. High levels of selenium (Jaffe et al., 1964) and lead (Yannai and Hass, 1973) have also been reported.

**Fat**

A reverse trend was observed with fat content. 52 BSS fractions have low fat content 4.4% than the other two fractions which had 5% (Figure 2).

**Ash**

The ash content of three fractions is 7 and 7.5. It was comparable with the results (Gandhi and Srivatsava, 2007) (Figure 2).

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