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Isotherms, kinetic and thermodynamic studies of methylene blue adsorption on chitosan flakes derived from African giant snail shell

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In the present study, modeling of 19 adsorption isotherms, 8 kinetic models and thermodynamics of methylene blue (MB) adsorption on chitosan flakes synthesized using *Archachatina marginata* shell wastes was investigated in a batch mode. The operational parameters' effects on the MB adsorption were studied. The model parameters were statistically analyzed using 10 error functions. The choices of the best fitted adsorption and kinetic models were based on the comparison of the sum of normalized error (SNE) and two statistical tools of information-based criteria. The 5-p Fritz-Schlüender isotherm best fitted the experimental adsorption data of MB on chitosan flakes based on SNE whereby maximum adsorption capacity, q_{max} , of 143.6660 mg/g was obtained. The adsorption rate of MB on chitosan flakes was kinetically described by pseudo second-order model at all initial concentrations of MB investigated, with film diffusion being the rate-controlling step and the adsorption process chemisorption-influenced. The calculated thermodynamic parameters, $\Delta H^0 = 4.23$ kJ/mol, $\Delta S^0 = 0.4563$ kJ/(mol K), negative ΔG^0 values revealed that the adsorption of MB onto chitosan flakes was physical, endothermic, spontaneous, energetically favorable and exergonic. The reaction mechanism of the adsorption of MB onto chitosan flakes was proposed taking cognizance of the electrostatic force of attraction between the negatively charged surface of the chitosan (biosorbent) and the positively charged MB.

Key words: chitosan, dye adsorption, isotherm, kinetics, thermodynamics, information-based criteria.

INTRODUCTION

The use of dyes in dyeing and printing processes is quite enormous, which is evident in many industries globally (Afroze et al., 2015). The perennial discharges of

wastewater containing dyes from textile, dyeing, pharmaceutical, food, cosmetics and healthcare, paper and leather industries, amongst others, into the water

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bodies are worrisome and of great concern (Derakhshan et al., 2013) owing to their potent obstinately color and great amount of biochemical oxygen demand that is non-aesthetical to the environment (Annadurai and Krishnan, 1997). Many of these dye wastes pose serious hazards to aquatic living organisms for reason of their toxicity and even carcinogenicity and mutagenic influence on human beings. Equally, there is a reduced penetration of light as a result of their presence in water bodies thereby preventing the aqueous fauna and flora photosynthesis (Elizalde-González and Hernández-Montoya, 2009). A typical example of such dyes is methylene blue (a heterocyclic aromatic chemical compound), which is reported to be responsible for a number of health issues such as eye burn, regurgitation, shock, blue discoloration of the skin (that is, cyanosis), yellowness of the eyes, skin and urine (that is, icterus), high heart rate, among others, with much acute exposure. Consequently, environmental regulations have been enacted by many governments concerning the quality of colored effluents and thus the dye-industries have been compelled to decolorize these colored effluents before they are being discharged into the environment. Hence, much attention should be given to the treatment of dyes before discharge. However, dye producers and users generate dyestuff that is somewhat not easy to degrade after utilization. Attempt to remove them from industrial wastewater by employing the conventional treatment technologies such as trickling filter, liquid-liquid extraction, membrane filtration, chemical coagulation, activated sludge, carbon adsorption and photodegradation, whose extensive review has been provided by Vandevivere et al. (1998), is financially demanding due to their resistant biodegradable complex structure (Afroze et al., 2015; Khodaie et al., 2013). Among these treatment techniques, adsorption is highly employed owing to its flexibility, ease of operation, high performance and relatively inexpensive use, efficient regeneration and eco-friendly operating system (Vakili et al., 2014). It can equally manage quite high flow rates. Hence, during the photodegradation of wastewater-containing dyes using ultra-violet light, the generation of obnoxious substances, such as free radicals and ozone, is mitigated so that high-quality effluent results (Wang et al., 2013). Moreover, adsorption process is still a relevant and comparatively simple, viable and less expensive among other unit operations. However, its effectiveness depends largely on the adsorbents applied and the operating conditions of the process.

Many investigators have reported dyes adsorption on different adsorbents such as peat (Poots et al., 1976), wood (Poots et al., 1976; Asfour et al., 1985a; 1985b; El-Geundi, 1991), pith (McKay, 1987), activated carbon (Walker and Weatherley, 1997; Namasivayam et al., 2001a; Namasivayam and Kavitha, 2002), waste red mud (Namasivayam and Arasi, 1997; Namasivayam et al., 2001b; Namasivayam et al., 2002), fuller's earth (Atun et

al., 2003), bottom ash and de-oiled soya (Mittal et al., 2010), copper oxide nanoparticle-modified activated carbon (Nekouei et al., 2015), and synthesized novel adsorbent of ZnO-NR-activated carbon (Dil et al., 2016). Other commercially-potentially adsorbents employed to treat industrial wastewater containing dyes are agricultural byproducts (Namasivayam and Kavitha, 2002; Marshall and Champagne, 1995; Marshall and Johns, 1996), miswak leaves (Elmorsi, 2011), titanium (IV) oxide surface (Gupta et al., 2011), multi-walled carbon nanotubes and titanium (IV) oxide (Saleh and Gupta, 2014). Equally, mercury-doped zinc (II) oxide nanorods (Saravanan et al., 2013a), ZnO/CuO nanocomposites (Saravanan et al., 2013b), CeO₂, V₂O₅, CuO and nanocomposite of CeO₂/V₂O₅ and CeO₂/Cu (Saravanan et al., 2013c) and zinc (II) oxide/silver nanocomposite (Saravanan et al., 2013d) have been applied for the adsorption of dyes. Also, adsorbents for the treatment of dye contaminated aqueous solution include Fe₃O₄ nanoparticles (Ghaedi et al., 2015), zinc (II) oxide/silver/Mn₂O₅ nanocomposite (Saravanan et al., 2015), carbonaceous material (Gupta et al., 2016), ZnO/CeO₂ nanoparticles (Saravanan et al., 2016), commercially used bast fibers under the names of flax, ramie and kenaf (Kyzas et al., 2018) and activated carbon coated with zinc oxide (Pouali et al., 2020). In particular, adsorbents that have been utilized for methylene blue adsorption from aqueous solution include jute fiber carbon (Senthilkumar et al., 2005), unburned carbon (Wang et al., 2005), cedar sawdust and crushed brick (Hamdaoui, 2006), bamboo activated carbon (Hameed et al., 2007), garlic peel (Hameed and Ahmad, 2009), bentonite (Hong et al., 2009) and carbon nanotube (Yao et al., 2010). Nevertheless, some of these adsorbents showed a low-level property of methylene adsorption and have the drawbacks of inefficacious extraction of MB (Sun et al., 2011). Moreover, almost all of them become problematic with regard to recycling and reuse. Thus, a high-performance, inexpensive and easily-regenerated adsorbent is highly preferred.

In general, non-synthetic and sustainable materials are being used as cost-effective adsorbents in the process of adsorption. Biosorbents have gained wide attention owing to their somewhat plenteousness and non-toxic nature (Tran et al., 2015). Natural polymer biosorbents (such as polysaccharides, that is, chitosan and its precursor, chitin) have been favorably utilized in adsorption studies (Sarode et al., 2019). The second naturally available biopolymer after cellulose is chitin. The application of chitosan typically those derived from crustacean sources are presently considered as a good replacement for charcoal due to their high adsorption capacities under favorable conditions. However, the application of chitin on a commercial scale is limited owing to its poor solubility. Hence, soluble chitosan has been obtained from chitin by an alkaline deacetylation process (Hamed et al., 2016; Muxika et al., 2017). Chitosan is

an efficacious biosorbent for the removal of a number of contaminants owing to its reactive functional groups, amine and hydroxyl groups, enriched-structure (Sharififard et al., 2018). Thus, for reason of their intrinsic characteristics, the non-synthetic polymers are usually deployed as effective biosorbents for the removal or the recovery of hazardous dyes, proteins, heavy metals, amongst others (Fan et al., 2012). So, the evaluation of adsorption capacity of chitosan from diverse sources is an area of great interest to many researchers. Chitosan has been applied in the literature (Annadurai et al., 1999; Hu et al., 2006; Annadurai et al., 2008; Hasan, 2008; Wan Ngaha et al., 2011; Fan et al., 2013; Periolatto and Ferrero, 2013; Li et al., 2014; Sheshmani et al., 2014; Shajahan et al., 2017; Ahmed et al., 2020; da Silva Alves et al., 2021) as an adsorbent for the removal of dyes from aqueous solution. However, to the best of our knowledge, none of these studies carried out an extensive investigation on the modeling of the equilibrium data of the adsorption of methylene blue on chitosan flakes from *Archachatina marginata* shell powder using 19 isotherms and 8 kinetic models coupled with statistical criteria and sum of normalized error (SNE) to select the best models. Hence, the present study reports comprehensively the adsorption of methylene blue (MB) on the prepared chitosan from *A. marginata* shell powder. The effects of operational parameters such as adsorbent dosage, pH of methylene blue solution, initial concentration of MB solution, contact time and temperature on the % removal of MB and adsorption capacity of the chitosan flakes were investigated. The fit of the experimental equilibrium adsorption data of MB to seven 2-p, eight 3-p, three 4-p and one 5-p isotherms were exhaustively carried out in this study, wherein the inherent parameters in the 19 isotherms were evaluated using linear and non-linear methods, as the case may be, to convincingly reflect the surface properties and by extension the adsorption capacity of the chitosan flakes from *A. marginata* shell powder. The kinetics of the adsorption of MB on chitosan flakes was investigated using 8 kinetic models. Moreover, sum of normalized error (SNE) was used to opt the most superior models amongst the isotherms and kinetic models for the adsorption of MB on chitosan flakes since SNE has been reported as a way or criterion for selecting the best fitted isotherm/kinetic model (Anirudhan and Radhakrishnan, 2009; Yanev et al., 2013; Popoola, 2019). Equally, in this study, Akaike information criteria (AIC) and model selection criterion (MSC) were used to select the best fitted isotherm and kinetic models for the MB adsorption on the prepared chitosan flakes. Thermodynamic parameters such as activation energy, E_a , changes in enthalpy, ΔH° , entropy, ΔS° and Gibbs free energy, ΔG° , were evaluated. The data reported in this study can be of beneficial use for the design and fabrication of an economically viable treatment process using batch reactor for MB adsorption on a biosorbent and for diluting industrial effluents.

MATERIALS AND METHODS

The analytical grade chemical reagents used in this study included NaOH pellet (99.8% purity), obtained from Merck, India and methylene blue ($C_{16}H_{18}N_3SCl$), whose molecular weight and purity are 319.85 g/mol and 98.7%, respectively, procured from Loba Chemie PVT Limited, India, ethanol (absolute 98%), hydrochloric acid (36.5-38%, specific gravity=1.18) and acetone, $CH_3C=O$ ($\geq 99.5\%$ ACS), which were procured from BDH Laboratories Supplies, England. These chemicals were used without additional treatment.

Production of biosorbent

The production of the biosorbent (chitosan) used in this study from the shell wastes of *A. marginata* (African giant snail) was performed by washing the shell, drying, pulverization and following the processes of demineralization, deproteinization, deacetylation and decolorization as detailed in the works of Amoo et al. (2019), Olafadehan et al. (2020; 2021) and Bello and Olafadehan (2021).

Characterization of biosorbent

The characterization of the resulting flakes of chitosan was extensively carried out and reported elsewhere (Bello and Olafadehan, 2021). In this study, the surface point of zero charge of the prepared chitosan flakes from *A. marginata* shell was performed using the pH drift method as adopted by Banerjee and Chattopadhyaya (2013) with slight modification. 0.1 M NaCl solution was freshly prepared and 50 mL was placed in a series of 250 mL Erlenmeyer flasks and various values of pH between 2 and 12 were initiated using 0.1 M HCl and 0.1 M NaOH solutions monitored by a sensitive pH meter. 0.1 g of the chitosan flakes was discharged into the solution, which was allowed to reach equilibrium in 24 h. The solutions were filtered and the difference between the initial pH values (pH_i) and final pH values, (pH_f) was evaluated to obtain change in pH values, $\Delta(pH)$. The $\Delta(pH)$ values were plotted against (pH_i) values. The point of intersection of the curve with the abscissa, (pH_i), gives the zero-point charge value, pH_{zpc} .

Preparation of methylene blue solution

A stock solution of 1000 mg/L of methylene blue (MB) was prepared by dissolving a weighed portion of 1 g of it in 1000 cm³ (or 1 L), from which various concentrations were obtained by serial dilution.

Batch adsorption experiment

The batch adsorption experiment considered the operational effects of adsorbent dosage, pH of MB solution, initial concentration of MB solution, contact time and temperature on the methylene blue adsorption on the prepared chitosan flakes. Each 50 mL sample of methylene blue solution was put in 250 mL capacity of Erlenmeyer flasks at specific or certain conditions. The effect of adsorbent dosage on the % removal of MB and adsorption capacity of the chitosan was studied by using the mass of the biosorbent between 0.1 and 2 g. The influence of pH was investigated in acidic and

alkaline medium by varying pH values using 0.1 M HCl and 0.1 M NaOH measured by a pH meter. The effect of initial concentration of MB solution on the % removal of methylene blue (MB) was investigated by using 10 to 60 mL with a fixed amount of 0.1 g of biosorbent (chitosan) at contact time of 30 min, agitated using a mechanical orbit shaker set at 120 rev/min and ambient temperature of $30 \pm 2^\circ\text{C}$. The impact of contact time was carried out within 4 h durations at a fixed mass of 0.1 g chitosan and room temperature of $30 \pm 2^\circ\text{C}$. The thermodynamics study, which is hinged on the effect of variation of temperature, was carried out in water bath within the temperature ranges of 30 to 90°C at a fixed adsorbent amount of 0.1 g.

At the end of each adsorption operational batch experiments, chitosan flake particles were filtered from the suspension and the final concentration was measured by ultra-visible spectrophotometer at maximum wavelength of 650 nm.

Adsorption equilibrium isotherms

An adsorption isotherm is an empirical equation that solely gives an insight of the mechanism or phenomenon that revolves round the retention or release of a liquid phase (adsorbate) on a solid phase (adsorbent) at constant temperature (Deng and Chen, 2019). The adsorption process is said to have attained equilibrium when the adsorbate and adsorbent have been sufficiently contacted and adsorbate concentration in the bulk solution is in a dynamic balance with the interface concentration (Magdy et al., 2018). This present study uses two-, three-, four- and five- parameter isotherms to model the equilibrium sorption data of methylene blue on chitosan flakes using linear and non-linear regression methods, where appropriate.

2-p Freundlich isotherm

The 2-p Freundlich isotherm assumes a reversible adsorption that is not limited to the formation of monolayer, non-uniform distribution of heat of adsorption, heterogeneous adsorbate surface without lateral interaction and initial stronger binding sites, which reduce with increase of coverage. The empirical equation of Freundlich isotherm is of the form (Freundlich, 1906):

$$q_e = k_F c_e^{1/N} \quad (1)$$

where q_e is the weight of adsorbate adsorbed per unit weight of adsorbent at equilibrium (mg/g), c_e the residual concentration of the solute (mg/L) and k_F is a constant depending on the adsorbate and the adsorbent: it indicates the Freundlich adsorption capacity (Benzaoui et al., 2018) and the parameter, N , characterizes the homogeneity of the system (that is, the favorability of adsorption). A larger N value is an indication that the system is more heterogeneous that usually results in the non-linearity of the adsorption isotherm.

Taking natural logarithms of Equation 1, we have:

$$\ln q_e = \ln k_F + \frac{1}{N} \ln c_e \quad (2)$$

The linear plot of $\ln q_e$ against $\ln c_e$ is used to test the fitness

of equilibrium data to the Freundlich isotherm provided $N > 1$ and a high correlation coefficient, R^2 , close to unity is obtained. Thus, the Freundlich isotherm parameters, N and k_F , can be determined from the slope ($= 1/N$) and intercept on $\ln q_e$ axis ($= \ln k_F$), respectively. The values of N between 1 and 10 are used to assess the adsorbent-adsorbate interaction (Kumar et al., 2012). The magnitude of the exponent, $1/N$, is a measure of the nature of the adsorption process. When $1/N = 0$, the adsorption is irreversible. The adsorption is favorable (that is, indicative of chemisorption) when $0 < 1/N < 1$. It is also indicative of chemisorption and unfavourability when $1/N > 1$. Hence, if $1 < N$, favorable (or cooperative) adsorption results (Pandey and Mishra, 2011). The empirical constant, N , which indicates adsorption intensity, depends on the temperature and properties of the adsorbate and the adsorbent.

2-p Langmuir isotherm

Langmuir (1918) proposed an empirical model, which assumes complete monolayer adsorption, limited number of active sites, avoidance of lateral interaction, homogeneous adsorbent surface with identical adsorption sites and constant heat of adsorption for all sites. The 2-p Langmuir isotherm, when applied to liquid phase adsorption, is given by:

$$q_e = \frac{q_{max} K_L c_e}{1 + K_L c_e} \quad (3)$$

where q_{max} is the Langmuir constant related to the adsorption capacity (that is, maximum adsorption capacity for the solid phase loading) (mg/g) and K_L the energy constant related to the heat of adsorption (L/mg). q_{max} can be correlated with the variation of the suitable area and porosity of the adsorbent. Hence, large surface area and pore volume result in higher adsorption capacity of the adsorbent (Olafadehan, 2021).

Five different linear forms can result from Equation 3. One of such forms used in this study is given by:

$$\frac{c_e}{q_e} = \frac{1}{q_{max}} c_e + \frac{1}{q_{max} K_L} \quad (4)$$

The linear plot of (c_e/q_e) against c_e should yield a straight line with a high coefficient of regression, R^2 , being close to unity if the adsorption process was described by the model. The inherent parameters, q_{max} and K_L , in the 2-p Langmuir isotherm can thus be determined from the slope ($= 1/q_{max}$) and intercept on (c_e/q_e) axis ($= 1/(q_{max} K_L)$) respectively.

Hall et al. (1966), Weber and Chakkravortic (1974) and Malik (2004) described the essential attributes of the Langmuir model using a dimensionless constant referred to as separation factor or equilibrium parameter, R_L , given by Mahmoud et al. (2016) thus:

$$R_L = \frac{1}{1 + K_L c_0} \quad (5)$$

The factor, R_L , describes the nature of adsorption within a certain limit as either irreversible for $R_L < 1$, favorable for $0 < R_L < 1$, linear for $R_L = 1$ and unfavorable for $R_L > 1$ (Zhai et al., 2004).

2-p Temkin isotherm

The Temkin isotherm assumes that the heat of adsorption, ΔH_{ads} , of the molecules at the surface of the adsorbent decreases linearly rather than logarithmically with coverage θ , that is, $\Delta H_{ads} = (\Delta H_{ads})_0 (1 - \theta)$; homogeneous distribution of binding energies of the adsorbent surface and it takes cognizance of the adsorbate-adsorbent surface interaction (Temkin and Pyzhev, 1940). The 2-p Temkin isotherm is given by:

$$q_e = \frac{RT}{b_T} \ln(A_T c_e) = \frac{RT}{b_T} (\ln A_T + \ln c_e) \quad (6)$$

where b_T is Temkin constant, which is related to the heat of adsorption (J/mol) and A_T the Temkin isotherm constant (L/g). A plot of q_e against $\ln c_e$ should be a straight line with slope equals RT/b_T and intercept on q_e axis = $RT \ln A_T / b_T$. Hence, the two parameters, b_T and A_T , of the isotherm can be determined at the temperature of adsorption.

2-p Dubinin-Radushkevich (D-R) isotherm

The mechanism for adsorption can be expressed with a Gaussian energy distribution onto a heterogeneous surface using the 2-p Dubinin-Radushkevich model (Celebi et al., 2007; Gunay et al., 2007). It assumes a multilayer physical adsorption process that involves van der Waal's forces and is a fundamental equation that is used qualitatively for the description of the adsorption of gases and vapors onto microporous sorbents (Israel and Eduok, 2012). The 2-p Dubinin-Radushkevich isotherm is expressed as:

$$q_e = q_{DR} \exp(-\beta \varepsilon^2) \quad (7)$$

In linear form, Equation 7 becomes:

$$\ln q_e = \ln q_{DR} - \beta \varepsilon^2 \quad (8)$$

The approach was often applied to distinguish between the physisorption and chemisorption of metal ions (Dubinin, 1960; Vijayaraghavan et al., 2006), with its mean free energy, E , per molecule of adsorbate (for removing a molecule from its location in the adsorption space to infinity) given by:

$$E = 1/\sqrt{2\beta} \quad (9)$$

The Polanyi potential, ε , is given by:

$$\varepsilon = RT \ln(1 + c_e^{-1}) \quad (10)$$

Using Equation 10 in Equation 8, a linear plot can be made to determine the relevant constants inherent in Dubinin-Radushkevich isotherm.

2-p Harkins-Jura (H-J) isotherm

The 2-p Harkins-Jura model accounts for the adsorption of multilayer on the surface of adsorbents having heterogeneous pore distribution. The non-linear relationship of Harkins-Jura isotherm is given by:

$$q_e = \sqrt{\frac{A_{HJ}}{B_{HJ} - \log c_e}} \quad (11)$$

where A_{HJ} and B_{HJ} are the isotherm constant parameters. On linearization of Equation 11, we have:

$$\frac{1}{q_e^2} = \frac{B_{HJ}}{A_{HJ}} - \frac{1}{A_{HJ}} \log c_e \quad (12)$$

Therefore, a straight line should be obtained from the plot of $1/q_e^2$ against $\log c_e$, which is adequate to determine the isotherm parameters, A_{HJ} and B_{HJ} , from slope = $1/A_{HJ}$ and intercept on vertical axis = B_{HJ}/A_{HJ} .

2-p Frenkel-Halsey-Hill (F-H-H) isotherm

The 2-p Frenkel-Halsey-Hill assumes a multilayer adsorption on a heterogonous adsorbent surface. Its non-linear form is expressed as:

$$q_e = \exp\left(\frac{\ln K_{FHH} - \ln c_e}{n_{FHH}}\right) \quad (13)$$

whose linear form is given by:

$$\ln q_e = \frac{1}{n_{FHH}} \ln K_{FHH} - \frac{1}{n_{FHH}} \ln c_e \quad (14)$$

Therefore, a straight line should be obtained from the plot of $\ln q_e$ against $\ln c_e$, which suffices to determine the isotherm parameters, n_{FH} and K_{FH} , from slope = $1/n_{FHH}$ and intercept on the vertical axis = $\ln K_{FHH} / n_{FHH}$.

Brunauer-Emmett-Teller (BET) isotherm

The Brunauer-Emmett-Teller (BET) model is a notable representation of multilayer adsorption. It assumes that the adsorbate-adsorbent surface interaction is much larger than

between neighboring molecules, the possession of homogeneous chemical properties by the adsorbent and it is applied generally for estimating the surface area of porous media (Chen et al., 2017). The non-linear form of BET isotherm is expressed as (Olafadehan, 2021):

$$q_e = \frac{q_s c_{BET} c_e}{(c_s - c_e) \left[1 + (c_{BET} - 1) \left(\frac{c_e}{c_s} \right) \right]} \quad (15)$$

where c_s is the adsorbate monolayer saturation concentration, q_s the amount of solute adsorbed in forming a complete monolayer (mg/g) and c_{BET} indicates a constant that explains the energy of interaction with the surface.

The linearized form of Equation 15 is given thus:

$$\frac{c_e}{q_e (c_s - c_e)} = \frac{1}{q_s c_{BET}} + \frac{(c_{BET} - 1)}{q_s c_{BET}} \left(\frac{c_e}{c_s} \right) \quad (16)$$

Equation 16 serves as a two-parameter BET isotherm (designated as BET1 in this current study) if the monolayer saturation concentration, c_s , was considered as a constant value (Agarwal et al., 2014; Rahmi et al., 2018; Gupta and Kumar, 2019; Sabar et al., 2020) and a three-parameter BET isotherm as a curve fitting value (designated as BET2 in this study). According to Ebadi et al. (2009), to eliminate the discrepancies associated with the value of monolayer saturation concentration widely reported, a new or modified 3-parameter BET equation was developed (designated as BET3 in this study), represented as:

$$q_e = \frac{q_m K_s c_e}{(1 - K_L c_e)(1 - K_L c_e + K_s c_e)} \quad (17)$$

where K_L is the equilibrium constant of adsorption of upper layers in BET3 isotherm (L/mg) and K_s the equilibrium constant of adsorption for the first layer in Langmuir and BET isotherms (L/mg).

3-p Redlich-Peterson isotherm

The 3-p Redlich-Peterson isotherm, given in Equation 18, fuses the Langmuir and Freundlich isotherms into a single equation (Redlich and Peterson, 1959).

$$q_e = \frac{k_{RP} c_e}{1 + \alpha_{RP} c_e^{\beta_{RP}}} \quad (18)$$

where k_{RP} and α_{RP} are the Redlich-Peterson isotherm constant parameters of units L/g and L/mg, respectively and $0 < \beta_{RP} < 1$.

For $\beta_{RP} = 0$ and $\beta_{RP} = 1$, Equation 18 reduces to Henry's law (or linear adsorption) and Langmuir isotherm, respectively.

Rearranging and linearizing Equation 18, we have:]

$$\frac{c_e}{q_e} = \frac{1}{k_{RP}} + \left(\frac{\alpha_{RP}}{k_{RP}} \right) c_e^{\beta_{RP}} \quad (19)$$

The inherent parameters in the Redlich-Peterson isotherm are determined by minimizing the sum of squares of errors between the $(q_e)_{\text{expt}}$ and $(q_e)_{\text{pred}}$ values using $0 < \beta_{RP} < 1$ when a plot of (c_e/q_e) versus c_e is made with slope $[= (\alpha_{RP}/k_{RP})]$ and intercept on vertical axis $[= (1/k_{RP})]$.

3-p Tóth isotherm

The 3-p Tóth model arises from the potential theory and is mainly appropriate to describe heterogeneous adsorption systems that satisfy both low- and high-end boundaries of adsorbate concentration (Padder and Majumder, 2016). It is hinged on the presupposition of possession of a quasi-Gaussian energy distribution of the adsorbent sites, that is, the sites predominantly have adsorption energies lower than the maximum adsorption (Tóth, 1971; Padmesh et al., 2006). The non-linear form of Tóth isotherm is represented thus:

$$q_e = \frac{q_m K_T c_e}{[1 + (K_T c_e)^{\beta_T}]^{1/\beta_T}} \quad (20)$$

where K_T and β_T are the Tóth isotherm constants, which are both expressed in (mg/g). The heterogeneity of the adsorption system is characterized by the parameter, β_T (Behbahani and Behbahani, 2014). The adsorption system is said to be heterogeneous if β_T is not close to 1. The parameters, q_m , K_T and β_T , of the Tóth isotherm can be estimated by non-linear regression analysis.

3-Sips isotherm

The 3-p Sips isotherm model assumes localized adsorption void of interactions between adsorbates and fuses the Langmuir and Freundlich expressions patterned to predict the behavior of heterogeneous adsorption systems. This model eradicates the Freundlich model limitation at high concentration of adsorbate but rather gives the prediction of a monomolecular layer adsorption capacity of Langmuir isotherm and is uniquely transformed to the isotherm of Freundlich at low adsorbate concentration. The non-linear Sips isotherm is expressed thus:

$$q_e = \frac{q_{SP} K_{SP} c_e^{\beta_s}}{1 + K_{SP} c_e^{\beta_s}} \quad (21)$$

where q_{SP} and K_{SP} are the Sips isotherm model constant and $\beta_s (= 1/N)$ is the Sips isotherm exponent. These isotherm parameters are determined using non-linear regression analysis.

3-p Khan isotherm

The 3-p Khan model, which was developed originally for bi-

adsorbate from simulated or pure dilute solutions, combines the features of Langmuir and Freundlich isotherms. The non-linear Khan isotherm is given by (Amrhar et al., 2015a, b):

$$q_e = \frac{q_{max} b_K c_e}{a_K (1 + b_K c_e)} \quad (22)$$

where q_{max} is the Khan isotherm maximum adsorption capacity (mg/g), a_K the Kahn isotherm exponent and b_K the Khan isotherm constant.

Linearizing Equation 22, we have:

$$\frac{1}{q_e} = \left(\frac{a_K}{q_{max} b_K} \right) \frac{1}{c_e} + \frac{a_K}{q_{max}} \quad (23)$$

Therefore, a straight line should be obtained from the plot of $1/q_e$ against $1/c_e$, with slope = $a_K/(q_{max} b_K)$ and intercept on vertical axis = a_K/q_{max} . Thus, the general expression for the Kahn isotherm can be obtained using Equation 22. However, non-linear regression method is employed to determine the three Khan isotherm model parameters, q_{max} , a_K and b_K .

3-p Radke-Prausnitz isotherm

The 3-p Radke-Prausnitz model is basically applied for broad range of concentration and is widely used for adsorption systems at low concentration (Ramadoss and Subramaniam, 2018). It is expressed as:

$$q_e = \frac{q_{max} K_{RPI} c_e}{(1 + K_{RPI} c_e)^{\alpha_{RPI}}} \quad (24)$$

where q_{max} is the Radke-Prausnitz maximum adsorption capacity (mg/g), K_{RPI} the Radke-Prausnitz equilibrium constant and α_{RPI} the Radke-Prausnitz model exponent. The Radke-Prausnitz model parameters, q_{max} , K_{RPI} and α_{RPI} can be obtained by non-linear statistical fit of experimental data.

3-p Fritz-Schlüender isotherm

The 3-p Fritz-Schlüender isotherm is a model that incorporates the features of Langmuir and Freundlich isotherms and it utilizes three parameters that fit a wide range of experimental data. It is expressed as (Ramadoss and Subramaniam, 2018):

$$q_e = \frac{(q_m)_{FS} K_{FS} c_e}{1 + (K_{FS} c_e)^{\alpha_{FS}}} \quad (25)$$

where $(q_m)_{FS}$ is Fritz-Schlüender maximum adsorption capacity, K_{FS} the Fritz-Schlüender equilibrium constant and α_{FS} the Fritz-

Schlüender isotherm exponent. The 3-p Fritz-Schlüender isotherm parameters can be determined by non-linear regression analysis.

4-p Fritz-Schlüender isotherm

The 4-p Fritz-Schlüender is an empirical model that integrates the Langmuir and Freundlich isotherms and is given thus (Hamdaoui and Naffrechoux, 2007):

$$q_e = \frac{A_{FS} c_e^{\Phi_{FS}}}{1 + B_{FS} c_e^{\beta_{FS}}} \quad (26)$$

The model is valid only when Φ_{FS} and $\beta_{FS} \leq 1$. The 4-p Fritz-Schlüender isotherm parameters can be determined by non-linear regression analysis.

4-p Bauder isotherm

The 4-p Bauder model was borne out of the need to accurately account for the differences in the course of calculating Langmuir constant and coefficient over a wide range of certain specifications linked to its parameters. It is given by:

$$q_e = \frac{(q_m)_B b_0 c_e^{1+x+y}}{1 + b_0 c_e^{1+x}} \quad (27)$$

where $(q_m)_B$ is Bauder maximum adsorption capacity, b_0 the Bauder equilibrium constant, x and y are the Bauder isotherm parameters. Owing to the inherent bias resulting from linearization, the 4-p Bauder isotherm parameters can be obtained by non-linear regression analysis. However, its application must satisfy the conditions of $(1 + x + y) < 1$ and $(1 + x) < 1$.

4-p Marczewski-Jaroniec isotherm

The 4-p Marczewski-Jaroniec model considers the local Langmuir isotherm and takes into cognizance the distribution of adsorption energies associated with the active sites of adsorbent for low and high value cases of the process. It is expressed as (Ayawei et al., 2017):

$$q_e = (q_m)_{MJ} \left[\frac{(K_{MJ} c_e)^{\alpha_{MJ}}}{1 + (K_{MJ} c_e)^{\alpha_{MJ}}} \right]^{\beta_{MJ}/\alpha_{MJ}} \quad (28)$$

where $(q_m)_{MJ}$ is Marczewski-Jaroniec maximum adsorption capacity, K_{MJ} the Marczewski-Jaroniec equilibrium constant, the heterogeneity of the adsorbent surface is characterized by the Marczewski-Jaroniec isotherm parameters, α_{MJ} and β_{MJ} : α_{MJ} and β_{MJ} give the description of the spreading of distribution in the path of less and higher adsorption energies respectively. The 4-p

Marczewski-Jaroniec isotherm parameters, $(q_m)_{MJ}$, K_{MJ} , α_{MJ}

and β_{MJ} , are obtained by non-linear regression analysis.

5-p Fritz-Schlüender isotherm

The 5-p Fritz-Schlüender isotherm was proposed to simulate accurately variations in isothermic model such that it can be applied over a large range of equilibrium data. It is given by:

$$q_e = \frac{(q_m)_{FS5} K_{FS5} c_e^{\alpha_{FS5}}}{1 + \Phi_{FS5} c_e^{\beta_{FS5}}} \quad (29)$$

where $(q_m)_{FS5}$ is Fritz-Schlüender maximum adsorption capacity. The 5-p Fritz-Schlüender isotherm parameters, $(q_m)_{FS5}$, K_{FS5} , Φ_{FS5} , α_{FS5} and β_{FS5} , are estimated by non-linear regression analysis.

Batch reactor design

The aim of the prototype is to determine the mass of the prepared chitosan flakes (adsorbent), m , required to remove the adsorbate (methylene blue) from solution of volume, V , at near real environmental initial concentration of c_0 to relatively allowable levels of concentration, c_e . However, the design of single solute batch adsorption systems can be facilitated by adsorption isotherms and equilibrium data. Based on the applicable adsorption isotherm, the mass of adsorbent required to realize specified percentage removal efficiency, R , from aqueous solution of volume V for a known initial concentration of the adsorbate, except for 100% removal efficiency, is derived in this study. The adsorption percentage, R , adsorption capacity values at equilibrium, q_e , and at time t , q_t , are determined using Equations 30 to 32, respectively:

$$R = \left(\frac{c_0 - c_e}{c_0} \right) \times 100 \quad (30)$$

where c_0 is initial concentration of methylene blue solution (adsorbate), and c_e the concentration of adsorbate at equilibrium, both of units, mg/L.

$$q_e = \left(\frac{c_0 - c_e}{m} \right) V \quad (31)$$

$$q_t = \left(\frac{c_0 - c_t}{m} \right) V \quad (32)$$

where c_t is the concentration of adsorbate at time t , expressed in mg/L, m the mass of adsorbent (g), V volume of aqueous solution in contact with the adsorbent (L).

From Equation 30, we obtain:

$$c_e = c_0 (1 - R/100) \quad (33)$$

Combining Equations 30 and 31, we have:

$$q_e = R V c_0 / 100 m \quad (34)$$

Equations 33 and 34 can now be used in the isotherm that correlates the equilibrium adsorption data to determine the mass of adsorbent required to achieve certain percentage removal of adsorbate from solutions of varied volumes (say, 1-20 L) at ambient temperature in a mono-solute batch reactor system. Olafadehan (2021) obtained Equation 35 assuming the adsorption equilibrium data are correlated using Langmuir isotherm.

$$m = \frac{V \times R \times c_0 \{1 + K_L \{c_0 [1 - (R/100)]\}\}}{100 q_{max} K_L \{c_0 [1 - (R/100)]\}} \quad (35)$$

Adsorption kinetics

The adsorption kinetics describes rate of uptake of the solute, which, in turn, influences the residence time of the uptake of the adsorbate at the solid-solution interface. Thus, it is imperative to understand the reaction mechanism for the sorption process in a bid to design appropriately the sorption treatment plants. So, the adsorption kinetics is a major issue in the design of a treatment system using adsorbent. Moreover, it is used to establish the controlling step in an adsorption process. Adsorption kinetics provides information to relational industry operators and planners that can be used to effectively treat the contaminated wastewater by adsorption since rapid adsorption of the solute in an adsorption system is desirable and beneficial for actual or industrial applications. The kinetic parameter, which aids the prediction of the rate of adsorption and equilibrium time, gives significant information for designing and modeling the adsorption processes (Sivarajasekar and Baskar, 2014). The adsorption kinetics investigated in this study are illustrated in the following.

Fractional power model

The fractional power model can be expressed in the form of Freundlich equation, which indicates that the uptake of the adsorbate (or solute) increases exponentially with time. It is given by:

$$q_t = k_f t^\nu \quad (36)$$

where q_t is the amount of solute adsorbed per weight of adsorbent at time t (mg/g); ν the fractional order, k_f is the fractional power kinetic model constant (mg/(g min $^\nu$)) and t time of adsorption (min).

Taking natural logarithms of Equation 36 gives:

$$\ln q_t = \ln k_f + \nu \ln t \quad (37)$$

Therefore, a plot of $\ln q_t$ against $\ln t$ can be made to determine the parameters, ν and k_f , from the slope and intercept on the vertical axis, respectively.

Lagergren pseudo first-order kinetic model

The Lagergren pseudo first-order kinetic model, expressed in Equation 38, describes the adsorption of solutes onto adsorbents following the first-order mechanism (Ho, 2004):

$$\frac{dq_t}{dt} = k_1(q_e - q_t) \tag{38}$$

where k_1 the Lagergren pseudo first-order rate constant (min^{-1}).

The integral of Equation 38 from $t=0$, $q_t=0$ to $t=t$, $q_t = q_t$ yields the non-linear form:

$$q_t = q_e(1 - e^{-k_1 t}) \tag{39}$$

The linearized form of Equation 39 is:

$$\ln(q_e - q_t) = \ln q_e - k_1 t \tag{40}$$

Therefore, a straight line should be obtained from the plot of $\ln(q_e - q_t)$ against t , which is adequate to determine k_1 .

Pseudo second-order kinetic model

The pseudo second-order kinetic model assumes the adsorption of solutes onto adsorbents follows the second-order mechanism and is given by:

$$\frac{dq_t}{dt} = k_2(q_e - q_t)^2 \tag{41}$$

where k_2 is the specific reaction rate constant for the pseudo second-order kinetics ($\text{g}/(\text{mg min})$), which can be used to calculate the initial sorption rate, h , [$\text{mg}/(\text{g min})$] thus:

$$h = k_2 q_e^2 \tag{42}$$

When integrated, Equation 41 yields:

$$q_t = \frac{k_2 q_e^2 t}{1 + k_2 q_e t} \tag{43}$$

Linearization of Equation 43 yields different forms. One of such linear forms employed in this study is:

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e} \tag{44}$$

Therefore, a straight line should be obtained from the plot of (t/q_t) against t , which is adequate to determine k_2 .

Elovich kinetic model

The Elovich kinetic model describes adsorption process in a non-

ideal state and on chemisorption phenomena (Gupta and Kumar, 2019) and is given by:

$$\frac{dq_t}{dt} = \alpha \exp(-\beta q_t) \tag{45}$$

where α and β are constants during an experiment. As $q_t \rightarrow 0$, $dq_t/dt \rightarrow \alpha$. Hence, α is regarded as the initial rate of adsorption. Equation 45, when integrated using the conditions $t=0$, $q_t=0$ and $t=t$, $q_t = q_t$, yields:

$$q_t = \frac{1}{\beta} [\ln(t + \Phi) - \ln \Phi] \tag{46}$$

where $\Phi = 1/(\alpha\beta)$. If $t \gg \Phi$, Equation 46 simplifies to:

$$q_t = \frac{1}{\beta} \ln(\alpha\beta) + \frac{1}{\beta} \ln t \tag{47}$$

Therefore, a straight line should be obtained from the plot of q_t against $\ln t$ to check if $t \gg \Phi$ for the coefficient of determination, R^2 , should be greater than 1. This allows the determination of β (g/mg) and α ($\text{mg}/(\text{g min})$) from the slope and intercept on vertical axis respectively.

Avrami kinetic model

The Avrami kinetic model, also known as the Johnson-Mehl-Avrami-Kolmogorov (JMAK) model, was first derived by Kolmogorov et al. (1937) and popularized by Avrami (1939, 1940, 1941). The Avrami kinetic model assumes random nucleation sites across the reaction surface of the adsorbent and it evaluates changes in kinetic parameters as function of reaction time and temperature. The non-linear form of the expression is given as (Ahmad et al., 2014; Yoro et al., 2017):

$$q_t = q_e [1 - \exp(-k_{AV} t^{n_{AV}})] \tag{48}$$

where k_{AV} is the Avrami rate constant ($\text{min}^{-n_{AV}}$) and n_{AV} is a dimensionless constant related to the mechanism of adsorption with regard to temperature and contact time.

Taking the natural logarithms of Equation 48, we have:

$$-\ln\left(1 - \frac{q_t}{q_e}\right) = k_{AV} t^{n_{AV}} \tag{49}$$

To enable determination of the inherent kinetic parameters in the Avrami kinetic model, another natural logarithmic approach is applied to Equation 49 to yield:

$$\ln\left[-\ln\left(1 - \frac{q_t}{q_e}\right)\right] = \ln k_{AV} + n_{AV} \ln t \tag{50}$$

which allows the determination of the constants, n_{AV} and

k_{AV} , from a plot of $\ln\left[-\ln\left(1-\frac{q_t}{q_e}\right)\right]$ against $\ln t$. If the

transformation followed the Avrami equation, this yields a straight line with slope = n_{AV} and intercept on vertical axis = $\ln k_{AV}$, from which k_{AV} can be determined.

Adsorption is largely over when (q_t/q_e) reaches values close to 1, which will be at an adsorption time, t_a , defined by $k_{AV}(t_a)^{n_{AV}} \approx 1$ as then the exponential term in the above expression for (q_t/q_e) will be small. Thus, adsorption takes a time of order:

$$t_a = 1.0116 / (k_{AV})^{1/n_{AV}} \quad (51)$$

Therefore, adsorption takes a time that decreases as one over the one-quarter power of k_{AV} .

Intraparticle diffusion (IPD) (or Weber-Morris) model

The intraparticle diffusion (IPD) (or Weber and Morris) model, given in Equation 51, is employed to establish the diffusion mechanism involved in the adsorption process.

$$q_t = k_{IPD} \sqrt{t} + C \quad (52)$$

where k_{IPD} is the intraparticle diffusion rate constant (mg/(g min^{1/2})) and C is a constant (mg/g). The intraparticle diffusion rate constant, k_{IPD} , can be estimated from the slope of $q_t - \sqrt{t}$ plot, which ought to be a straight line passing through the origin ($C=0$) if IPD model could be employed to describe the kinetics of the adsorption process.

The intraparticle diffusion model has attracted many researchers because of the multi-linearity the plot of Equation 52 gives. Malash and El-Khaiary (2010) suggested the use of piecewise regression in expressing adequately the model. The piecewise regression is a special type of linear regression that is used when a single line is insufficient to model a data set marked with multi-linearity. It allows multiple linear models to be fitted to the data for different independent variables. For a two-segment form, the expression is given as:

$$y_i = \beta_0 + \beta_1 x_{i1} + \beta_2 (x_{i1} - x^{(k)}) x_k \quad (53)$$

where x_{i1} is the independent variable value, $x^{(k)}$ the knot value and x_k the knot dummy variable is expressed as:

$$x_k = \begin{cases} 0 & \text{if } x_{i1} \leq x^{(k)} \\ 1 & \text{if } x_{i1} > x^{(k)} \end{cases} \quad (54)$$

In this investigation, Equation 52 is tagged IPD-1 segment and Equation 53 is named IPD-2 segment.

Boyd model

Though the Boyd et al. (1947) diffusion model was developed theoretically for ion-exchange kinetics, it had been applied successfully to adsorption studies (Morrison and Boyd, 2004; Castillejos et al., 2011; El-Khaiary and Malash, 2011; Olafadehan et al., 2018) to establish the exact rate-limiting step involved in the adsorption process due to the two-mass transfer processes of solute, which are film and pore diffusion. The Boyd model assumes that the boundary layer surrounding the adsorbent has a greater effect on the diffusion of solute. The Boyd's model is given by:

$$F_B(t) = \frac{q_t}{q_e} = 1 - \frac{6}{\pi^2} \sum_{n=1}^{\infty} \frac{1}{n^2} \exp(-n^2 Bt) \quad (55)$$

where $F_B(t)$ is dimensionless fraction of solute adsorbed at time t , $B = \pi^2 D/R_p^2$: D the effective intraparticle diffusion coefficient (m²/s) and R_p radius of adsorbent particle (m).

If intraparticle diffusion was the rate-controlling step in the adsorption process, Equation 52 is valid with $C=0$. Reichenberg (1953) obtained approximate expressions given by Equations 56 and 58 via the application of Fourier transform and then integration of Equation 55:

$$F_B(t) = 1 - \frac{6}{\pi^2} \exp(-Bt), \quad F_B(t) > 0.85 \quad (56)$$

That is,

$$Bt = -\ln[1 - F_B(t)] - 0.4977, \quad F_B(t) > 0.85 \quad (57)$$

$$Bt = \left(\sqrt{\pi} - \sqrt{\pi - \frac{\pi^2 F_B(t)}{3}} \right)^2, \quad F_B(t) \leq 0.85 \quad (58)$$

The value of B can be determined using Equation 57 or 58 for each and every value of $F_B(t)$, depending on the conditions given and the Boyd plots ($B-t$) constructed (Olafadehan et al., 2018; Ho et al., 2002). The distinction between intraparticle transport-controlled rates of adsorption and the film diffusion (external transport) is revealed by the linearity of the $B-t$ plots (Olafadehan et al., 2018; Wang et al., 2006). If the adsorption process was controlled by intraparticle diffusion, a straight line passing through the origin would be obtained; otherwise, film diffusion governs the adsorption process (El-Khaiary and Malash, 2011; Olafadehan et al., 2018; Mohan and Singh, 2002; Sharma and Das, 2012).

Diffusion-chemisorption model

The diffusion-chemisorption model assumes that the adsorption or uptake of adsorbate is under the influences of both diffusion and chemisorption. This model was originally used for the uptake of heavy metals on heterogeneous surface (Sutherland and

Venkobachar, 2010). The non-linear form of the diffusion-chemisorption model is given by:

$$\frac{q_e^2}{(q_e - q_t)} = k_{DC} \sqrt{t} + q_e \quad (59)$$

where k_{DC} (mg/(g min^{0.5})) is the diffusion-chemisorption parameter related to the initial sorption rate, k_i (mg/(g min)) by assuming a linear region as $t \rightarrow 0$ using the empirical relationship:

$$k_i = \frac{k_{DC}^2}{q_e} \quad (60)$$

The linear form of Equation 59 amenable for the determination of k_{DC} and q_e by plotting \sqrt{t}/q_t against \sqrt{t} is expressed in Equation 61:

$$\frac{\sqrt{t}}{q_t} = \frac{1}{q_e} \sqrt{t} + \frac{1}{k_{DC}} \quad (61)$$

Error functions

The minimization of the error distribution between the experimental equilibrium data and the predicted isotherms/adsorption kinetics can be determined via error functions' values. Depending on definition of the error function, the error distribution between the experimental equilibrium data and the predicted values is minimized either by the minimization or maximization of the error function. Thus far, no detailed studies are available to compare the accuracy of the error functions in predicting the isotherm/kinetic parameters and also the optimum isotherm/kinetics. The various error functions used in this study for the comparison of the experimental and predicted equilibrium adsorption data are shown in Table 1 where

$Q_{k,e\text{ xpt}} [= (q_e)_{k,e\text{ xpt}} \text{ or } (q_t)_{k,e\text{ xpt}}]$ is the measured adsorption data for run k , $Q_{k,p\text{ red}} [= (q_e)_{k,p\text{ red}} \text{ or } (q_t)_{k,p\text{ red}}]$ the predicted (or calculated) adsorption data for run k , N_e the number of experimental data points and N_p the number of model parameters.

Information-based criteria

The information-based criteria (IC) are criteria for selecting the best fitted isotherm and kinetic model through the use of statistical tools such as Akaike Information Criterion (AIC), Schwarz Bayesian Information Criterion (SBIC), Khinchin's law of Iterated Logarithm Criterion (KLILC), among others (Dávila-Jiménez et al., 2014). The model selection depends on the sample size. The criteria estimate loss of information that a model records as a measure of distance from the true model (Alston et al., 2015). The SBIC and KLILC are usually used for large sample data while AIC are used for both large and small sample data. In the present work, only AIC are employed for both the adsorption isotherm and the kinetic studies.

Akaike information criteria

The AIC were developed by Akaike (1974). They are statistical tools that have been adopted for selecting the most fitted model amongst competing models with a varying number of parameters (Akpa and Unuabonah, 2011; Turner et al., 2015; Nayak and Pal, 2019). According to Nayak and Pal (2019), with the assumption of independent model errors and normal error distribution, the equation for using AIC is expressed as follows:

$$A_{IC} = 2N_p - N_e \ln \left(\frac{ERRSQ}{N_e} \right) \quad (62)$$

Sugiura (1978) and Hurvich and Tsai (1989) modified and advanced the model for a small data in which $(N_e/N_p) < 40$ as follows (Nayak and Pal, 2019):

$$(A_{IC})_{mod} = A_{IC} + \left[\frac{2N_p(N_p + 1)}{N_e - N_p - 1} \right] \quad (63)$$

The use of Akaike weights, λ_i , and strength of evidence, ER , gives one greater insight into the relative merits of the competing models (Turner et al., 2015; Wagenmakers and Farrell, 2004; Ibrahim et al., 2018). The Akaike weight, λ_i , is expressed as:

$$\lambda_i = \frac{\exp(-0.5\Delta A_{IC})}{\sum_{k=1}^n [\exp(-0.5(\Delta A_{IC})_k)]} \quad (64)$$

$$(\Delta A_{IC})_k = (A_{IC})_k - (A'_{IC})_k \quad (65)$$

$$ER = \frac{1}{\exp[-0.5(\Delta A_{IC})_k]} \quad (66)$$

where $(\Delta A_{IC})_k$ denotes the differences between the value of $(A_{IC})_k$ for the k th model and the minimum $(A_{IC})_k$ value of the best ranked model, denoted by $(\Delta A'_{IC})_k$.

Model selection criterion

The model selection criterion is a statistic that expresses a function for assessing competing models vying for the best fitted model and it is expressed as (Adekunbi et al., 2019):

$$MSC = \ln \left(\frac{ESS}{SSE} \right) - \frac{2P}{N} \quad (67)$$

$$ESS = \sum_{k=1}^{N_e} (Q_{k,p\text{ red}} - \bar{Q}_{k,p\text{ red}})^2 \quad (68)$$

where MSC is the model selection criterion, ESS the sum of squares

Table 1. Mathematical expressions for error functions.

S/N	Error functions	Model	Reference
1	Coefficient of determination, R^2	$R^2 = 1 - \frac{\sum_{k=1}^{N_e} (Q_{k,expt} - Q_{k,pred})^2}{\sum_{k=1}^{N_e} (Q_{k,pred} - Q_e)^2}$	Olafadehan (2021)
2	Average relative error, ARE	$ARE = \frac{100}{N_e} \sum_{k=1}^{N_e} \left \frac{Q_{k,expt} - Q_{k,pred}}{Q_{k,expt}} \right $	Chan et al. (2012)
3	Standard deviation of relative errors, SRE	$SRE = \sqrt{\frac{1}{N_e} \sum_{k=1}^{N_e} [(Q_{k,expt} - Q_{k,pred}) - ARE]^2}$	Popoola (2019)
4	Marquardt's percent standard deviation, $MPSD$	$MPSD = 100 \sqrt{\frac{1}{N_e - N_p} \sum_{k=1}^{N_e} \left(1 - \frac{Q_{k,pred}}{Q_{k,expt}} \right)^2}$	Chan et al. (2012)
5	Normalized standard deviation, NSD	$NSD = 100 \sqrt{\frac{1}{N_e - 1} \sum_{k=1}^{N_e} \left(\frac{Q_{k,expt} - Q_{k,pred}}{Q_{k,expt}} \right)^2}$	Ahmad et al. (2014)
6	Residual Root Mean Square Error, $RMSE$	$RMSE = \frac{1}{N_e - 2} \sqrt{\sum_{k=1}^{N_e} (Q_{k,expt} - Q_{k,pred})^2}$	Alston et al. (2015)
7	Normalized chi-square test, χ^2	$\chi^2 = \sum_{k=1}^N \left[\frac{(Q_{k,expt} - Q_{k,pred})^2}{Q_{k,expt}} \right]$	Amrhar et al. (2015a, b)
8	Sum of squares of the errors, $ERRSQ$	$ERRSQ = \frac{1}{N_e} \sum_{k=1}^{N_e} (Q_{k,expt} - Q_{k,pred})^2$	Amrhar et al. (2015a, b)

Table 1. Contd.

9	Sum of absolute error, <i>EABS</i>	$EABS = \sum_{k=1}^{N_p} (Q_{k,expt} - Q_{k,pred})$	Chan et al. (2012)
10	Hybrid functional error, <i>HYBRID</i>	$HYBRID = \frac{100}{N_e - N_p} \sum_{k=1}^{N_e} \left[\frac{(Q_{k,expt} - Q_{k,pred})^2}{Q_{k,expt}} \right]$	Olafadehan (2021)

due to regression, that is, the sum of the squares of the difference of the predicted values and the mean value of the response variable and $\bar{Q}_{k,pred}$ is the mean of the predicted values.

Thermodynamics studies

The thermodynamic features and parameters (such as change in Gibbs free energy, ΔG^0 , enthalpy change, ΔH^0 , entropy change, ΔS^0) of the adsorption of methylene blue on chitosan flakes were determined using Equations 69 and 70 (Erdem et al., 2004; He et al., 2010; Hefni et al., 2019):

$$K_d = \left(\frac{c_0 - c_e}{c_e} \right) \times \frac{V}{M} \tag{69}$$

$$\Delta G^0 = \Delta H^0 - T\Delta S^0 = -RT \ln K_d \tag{70}$$

where K_d is the distribution coefficient (mL/g) and $c_d (=c_0 - c_e)$ the concentration of MB on chitosan flakes (mg/L). From Equation 70, the linear plot of $\ln K_d$ against T^{-1} enables ΔH^0 and ΔS^0 to be obtained from the slope $\left[= \left(-\Delta H^0 / R \right) \right]$ and intercept on vertical axis $\left[= \left(\Delta S^0 / R \right) \right]$, respectively.

The modified Arrhenius type equation is used to relate the sticking probability, S^* , to surface coverage, θ , thus (Najim et al., 2010):

$$S^* = (1 - \theta) \exp \left(-\frac{E_a}{RT} \right) \tag{71}$$

Where

$$\theta = 1 - \frac{c_e}{c_0} \tag{72}$$

The linearized form of Equation 71 is given as:

$$\ln(1 - \theta) = \frac{E_a}{RT} + \ln S^* \tag{73}$$

Hence, the linear plot of $\ln(1 - \theta)$ against T^{-1} enables the activation energy, E_a , and S^* to be obtained from the slope and intercept on vertical axis, respectively.

RESULTS AND DISCUSSION

Characterization of chitosan flake

The physicochemical properties of the prepared

chitosan flakes from *A. marginata* shell powder, which included moisture, ash, fiber and protein contents, average molecular weight and apparent viscosity, were reported in our recent work to be 5.5%, 0.25%, 2.70, (0.85 ± 0.27%), 220 kDa and (85.20 cP at 20°C), respectively (Bello and Olafadehan, 2021). Other properties of the chitosan flakes obtained in this study are particle size =150 μm, bulk density = 0.9 g/cm³, pH = 7.3 and pH_{pzc} = 7.8. Equally, the morphological features of the chitosan flakes were assessed using Scanning Electronic Morphology (SEM) at 10,000 and 11,000 magnifications in our investigation (Bello and Olafadehan, 2021). It was revealed in Bello and Olafadehan (2021) that the surfaces of the shell of *A. marginata* and the chitosan flakes possessed cavities, pores and rough surfaces, which are viable characteristics of a typical adsorbent such as chitosan flakes. Also, the Electron Dispersive X-ray Spectroscopy (EDS) spectrum and the distribution of chemical elements in the grated *A. marginata* shell waste revealed that the precursor contained the highest weight % of calcium (53.35) and least weight % of iron (0.52) with weight % of oxygen, silica, sodium, magnesium, phosphorus and carbon being 3.20, 1.72, 2.24, 3.32, 13.10 and 2.45, respectively (Bello and Olafadehan, 2021). The X-ray diffraction (XRD) of the prepared chitosan

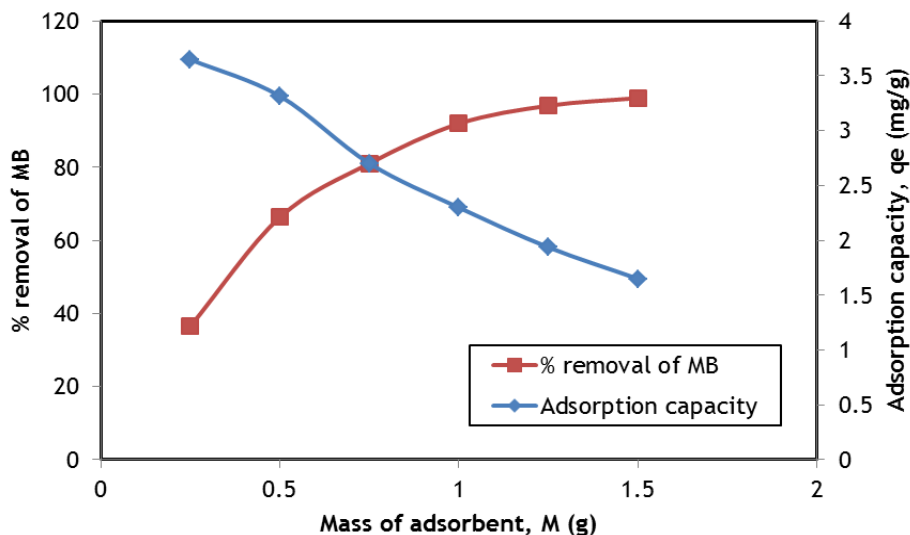


Figure 1. Effect of adsorbent dosage on removal efficiency and adsorption amount.

flakes indicated the crystalline natures of the biopolymer, where well-defined peaks, conspicuously among others at $2\theta = 20$ and 26° , were obtained (Bello and Olafadehan, 2021). In addition, the Fourier transform infrared spectroscopy (FT-IR) spectrophotometer (IS10, Thermo Nicolet, USA) in the wave number range of $4000\text{--}400\text{ cm}^{-1}$ with KBr pellet was used to determine the absorption bands and subsequent functional groups for *A. marginata* shell and the chitosan flakes before and after adsorption of methylene blue (Bello and Olafadehan, 2021). We showed that there was an interaction between methylene blue (MB) and the chitosan flakes and the adsorption was accomplished for reason of the significant differences in absorbance wavelength coupled with an increase in the absorbance wavelength of the amide and hydroxyl groups being responsible for the efficacious adsorption of methylene blue on the prepared chitosan flakes from *A. marginata* shell powder.

Effects of operational parameters on MB adsorption

Effect of adsorbent dosage

Figure 1 depicts the respective effects of the mass of adsorbent (chitosan flakes), M , on the removal efficiency of the chitosan flakes and the equilibrium adsorption capacity, q_e . It is revealed in the figure that the percentage removal of MB increases appreciably with increase in adsorbent mass owing to the fact that an increase in adsorbent mass leads to an increase in the number of active sites, except for cases of overlapping of adsorption sites or due to the screening effect occasioned by overcrowding of adsorbent where the percentage removal of the target pollutant shows no further increase (Benzaoui et al., 2018).

It was observed in Figure 1 that the adsorption capacity decreases with a corresponding increase in the dosage of the adsorbent. This is as a result of entire exposure of the active sites at low amount of adsorbent dose while a few fractions were exposed at higher dose of the chitosan flakes (Alghamdi et al., 2019).

Effect of solution pH

The influence of pH of methylene blue solution on adsorption capacity, q_e , of the chitosan flakes and % removal of MB was investigated by varying the solution pH values for an initial concentration of MB of 100 mg/L at 303 K. Figure 2 reveals that the pH of solution influences appreciably the percentage of MB molecules adsorbed on the chitosan flakes and the adsorption capacity of the chitosan flakes within a pH range of 2 to 12 considered. The percentage removal of MB increases from 49.82 to 98.95 at solution pHs of 2.4 and 11.8, respectively largely due to the pH of zero point charge (pH_{zpc}) of the adsorbent measured at 7.3. At a solution pH lower than zero-point charge ($\text{pH} < \text{pH}_{zpc}$), the surface charge of the adsorbent becomes positively charged and initiates the presence of hydrogen ions, which heightened the competition between the MB cations and the hydrogen ions on the active site of the adsorbent. Thus, % removal of MB as well as the adsorption capacity is low. Conversely, at higher solution pH, the surface charge of the adsorbent becomes negatively charged owing to the large presence of hydroxyl ions, which eventually paved way for less competition and facilitates the electrostatic forces of attraction between the cations of MB on the much available active sites (Bernal et al., 2017; Boumediene

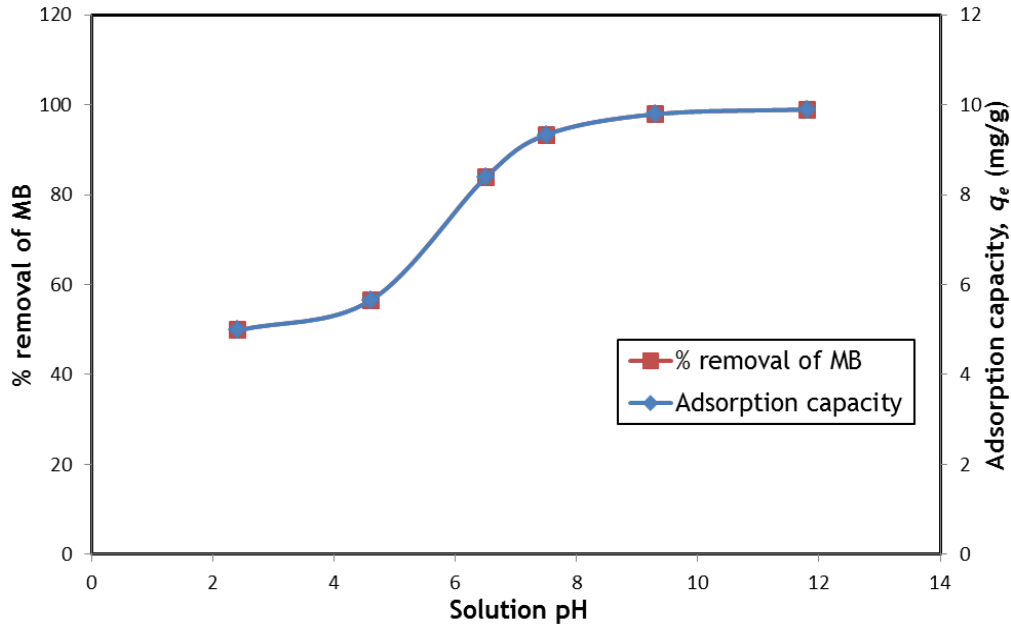


Figure 2. Effect of solution pH on removal of MB on chitosan flakes and adsorption capacity.

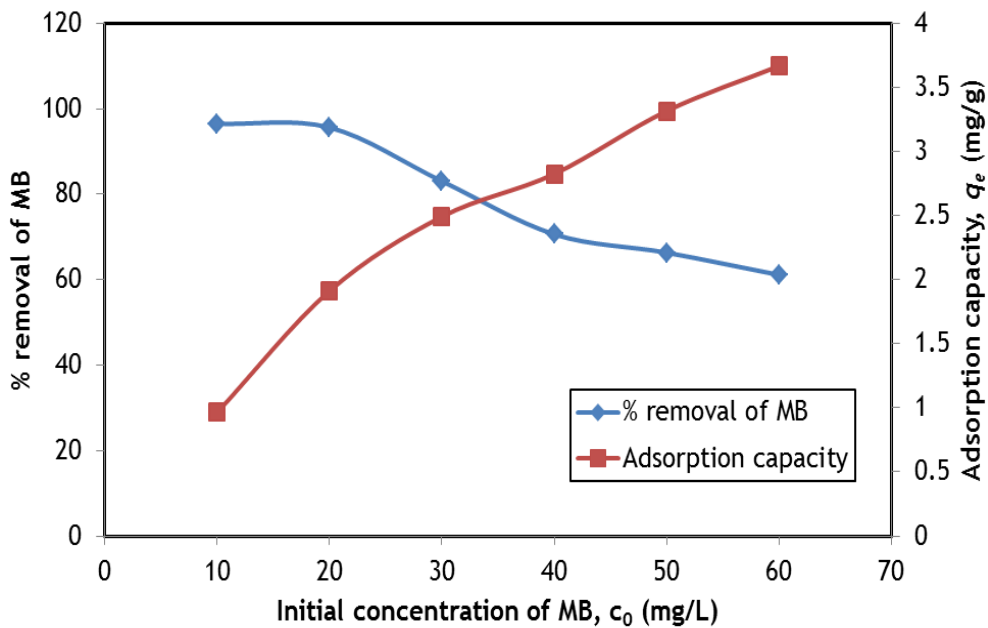


Figure 3. Effect of initial concentration of MB on adsorption capacity and % removal of MB.

et al., 2018). Thus, a relatively high amount of MB adsorbed on the chitosan flakes as well as adsorption capacity was achieved.

Effect of initial MB concentration

The respective effects of the initial methylene blue

concentrations on the % removal of MB and adsorption capacity of the chitosan flakes were shown in Figure 3. The percentage removal of MB decreases from 96.49 to 61.11 as the initial concentration of MB increases from 10 to 60 mg/L while the amount of MB adsorbed per unit mass of chitosan flakes increases significantly from 0.9641 to 3.67 mg/L as the initial MB concentration increases from 10 to 60 mg/L as a result of the

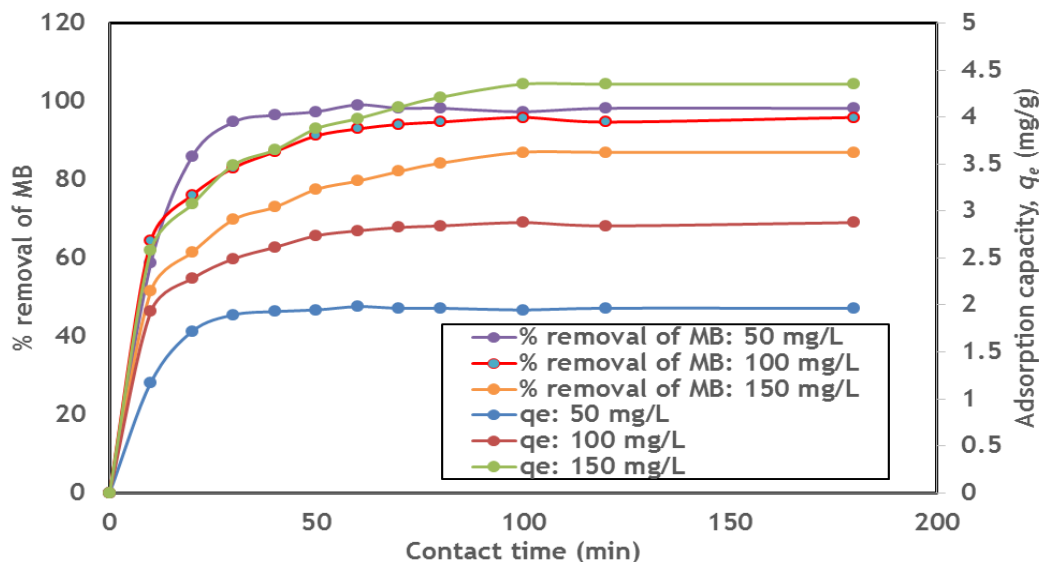


Figure 4. Effect of contact time on the adsorption amount and removal efficiency of MB using chitosan flakes at pH = 8.2, adsorbent dose of 0.1 g and varying initial concentrations, c_0 , of 50, 100 and 150 mg/L.

unavailable requisite number of active sites to cater for the increased initial concentration of MB (Edet and Ifelebuegu, 2020).

Effect of contact time

The contact time is an influential factor and a key parameter for design, management and operation of wastewater treatment. Figure 4 shows the amount of MB adsorbed per unit mass of chitosan flakes and percentage removal of MB against contact time at a temperature of 30°C, pH of 8.2, adsorbent dose of 0.1 g and varying initial MB concentrations, c_0 , of 50 mg, 100 mg/L and 150 mg/L. It was observed that the first phase of adsorption of MB on the chitosan flakes, which is characterized by a steeper gradient, depicts an increment in the percentage removal of MB and the amount of MB adsorbed per unit mass of the chitosan flakes as the contact time increases until the second phase, which is recognized as the equilibrium stage, was attained. During the first phase, the enormous number of vacant active sites is available for the adsorption of MB molecules on the chitosan flakes. However, at the second stage in the adsorption process characterized with a plateau, there are no significant observable changes in both the % removal of MB and the adsorption capacity of the chitosan flakes due to the few available sites and possible repulsive forces between MB molecules adsorbed on the chitosan flakes and the solution phase ((Edet and Ifelebuegu, 2020; Slimani et al., 2011). Equilibrium times were established at 70, 80 and 100 min

with % removal of MB of 98.2, 94.7 and 87 at initial concentrations of MB of 50, 100 and 150 mg/L respectively. In a similar fashion, the amount of MB molecules adsorbed per unit mass of the chitosan flakes at the respective established equilibrium times was obtained as 1.96, 2.84 and 4.35 mg/g for 50, 100 and 150 mg/L. These results imply that the higher the initial concentration of MB, the higher the equilibrium time and conversely (Kuang et al., 2020).

Effect of temperature

The respective effects of temperature on the percentage adsorption of MB ions and the adsorption capacity of the chitosan flakes are depicted in Figure 5. It was observed that the percentage removal of MB and adsorption capacity of the chitosan flakes reduce as the temperature increases. These obvious trends lend credence to the fact that the adsorption process is favored at low temperature and inimical at high temperature. From literature, this equally inferred that the process of adsorption is an exothermic one, which is in consonance with the thermodynamics parameters estimated (Edet and Ifelebuegu, 2020; Horsfall and Spiff, 2005).

Analysis of 2-p adsorption isotherms

The Gill isotherm classification enables an insight to the specific adsorption process. Figure 6 shows the relationship between q_e and c_e , wherein an “L” shape is

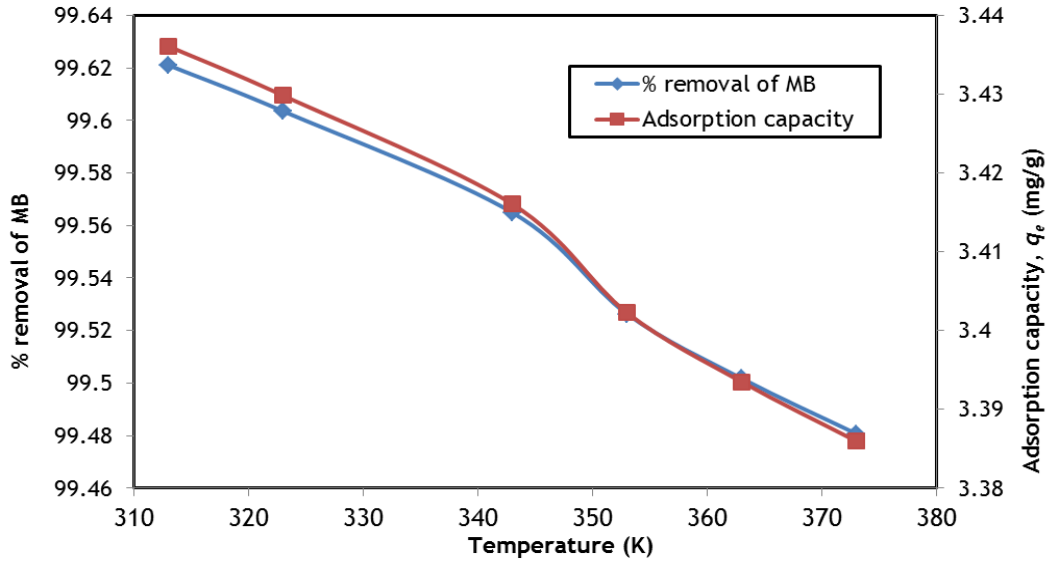


Figure 5. Effect of temperature on adsorption capacity and % removal of MB.

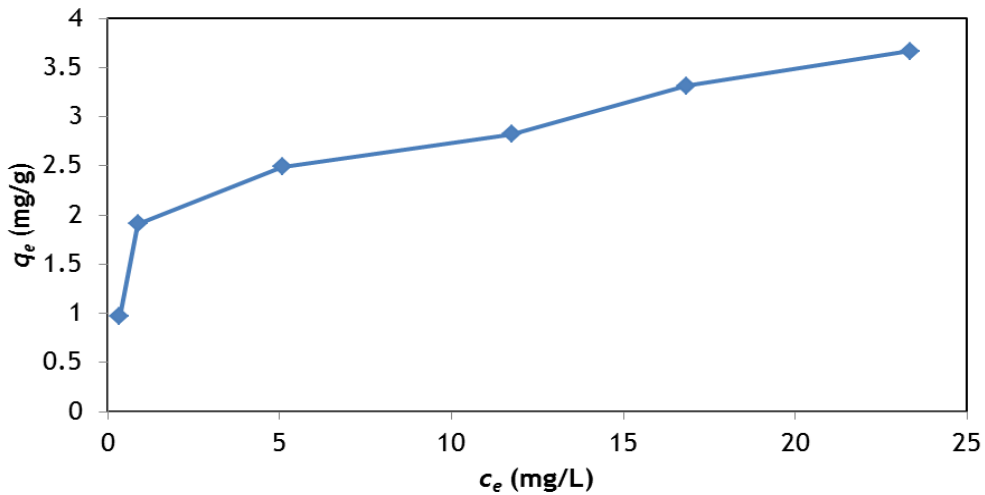


Figure 6. q_e against C_e .

obtained. This implies that there is no strong competition between the solvent and the adsorbate vying for the occupation of the adsorbent surface sites. It can equally be inferred that the methylene blue molecules are adsorbed flat on the surface of the chitosan flakes because the longitudinal axes of the adsorbed MB molecules are parallel to the adsorbent surface (Hamdaoui and Naffrechoux, 2007).

All the isotherms investigated in this study were attempted to be fitted to the batch equilibrium data of MB adsorption on chitosan flakes as adsorbent at pH=8.2, temperature of 30°C, agitation speed=150 rpm and adsorbent dose of 0.1 g.

From the linear plot of 2-p Freundlich isotherm,

expressed in Equation 2, the estimated R^2 value is 0.914, the adsorption intensity, N , is 3.663 and the measure of adsorption capacity, $k_F = 1.5516$. The calculated value of $1/N (= 0.273)$ is within the range of 0.1 to 1.0. Thus, the adsorption of MB on the prepared chitosan flakes is adjudged to be a good adsorption process (Kuang et al., 2020). From the literature, it was reported that adsorption process is good for $2 \leq N < 10$, moderate difficult for $1 \leq N < 2$ and poor for $N < 1$ (Olafadehan et al., 2018; Razavi et al., 2013; Húmpola et al., 2013; Chen et al., 2010; Tahir and Rauf, 2006). Hence, the 2-p Freundlich isotherm obtained for the

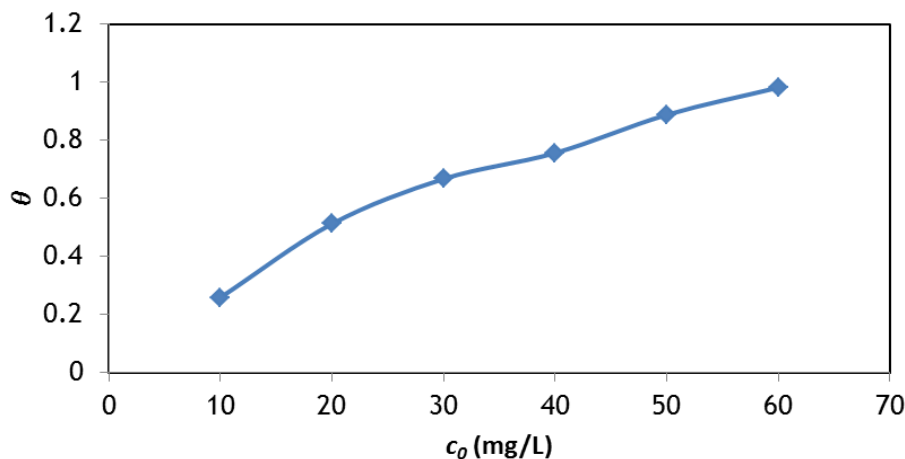


Figure 7. Surface coverage against initial concentration of methylene blue.

removal of MB using chitosan flakes from *A. marginata* shell powder is given by $q_e = 1.5516c_e^{0.273}$.

From the linear plot of 2-p Langmuir isotherm, expressed in Equation 4, q_{max} and K_L were obtained to be 3.7327 mg/g and 0.5615 L/mg, respectively with the coefficient of determination, $R^2 = 0.9816$, which gives an impression of a better fit to the adsorption of MB on chitosan flakes than the 2-p Freundlich isotherm. The essential attributes of the model regarded as separation factor, R_L , was evaluated to be in the range $0 < R_L < 1$ for $c_0 = 10$ to 60 mg/L. Hence, the adsorption process is adjudged to be favorable. Figure 7 shows the variation of surface coverage, θ , with initial concentration, c_0 , of methylene blue solution. It is revealed that a rapid succession of chitosan flakes surface coverage fraction increases as the initial concentration of MB increases till θ is close to unity, which is in consonance with the underlying assumptions of Langmuir isotherm.

From the linear plot of 2-p Temkin isotherm, expressed in Equation 6, the isotherm constants, b_T and A_T were evaluated to be 4481.6616 J/mol and 20.4606 L/h respectively with the coefficient of determination, $R^2 = 0.9533$, which gives an impression of a better fit to the adsorption data of MB on chitosan flakes than the 2-p Freundlich isotherm but otherwise for the 2-p Langmuir isotherm. The positive value of b_T , which is related to the variation of the adsorption energy, indicated that the adsorption process was endothermic (Ghogomu et al., 2013; Inam et al., 2016).

From the linear plot of the 2-p Dubinin-Radushkevish isotherm, expressed in Equation 8, the isotherm constants, β and q_{DR} were evaluated to be 1.0×10^{-7} (mol/J)² and 3.0213 mg/g respectively with $R^2 = 0.9254$.

The mean energy of adsorption, E was calculated to be 2.2361 kJ/mol. From the literature, the mean energy of adsorption value indicates physical adsorption for values of 1–8 kJ/mol; ion-exchange for values of 8–16 kJ/mol and 20–40 kJ/mol for chemisorption (Chen et al., 2010; Tahir and Rauf, 2006). This result clearly reflects a physical adsorption process of MB adsorption on chitosan flakes from *A. marginata* shell powder.

From the linear plot of 2-p Harkins-Jura isotherm, expressed in Equation 12, the isotherm constants, A_{HJ} and B_{HJ} were evaluated to be 2.2894 and 1.3299 g/mg², respectively with a relatively poor regression coefficient, $R^2 = 0.7044$.

From the linear plot of 2-p Frenkel-Halsey-Hill isotherm, expressed in Equation (14), the isotherm constants, n_{FHH} and K_{FHH} were evaluated to be -3.6630 and 0.2, respectively with regression coefficient, $R^2 = 0.914$.

From the linear plot of 2-p Brunauer-Emmett-Teller isotherm, expressed in Equation 16, which is designated as BET1 isotherm in this study, the isotherm constants, q_s and c_{BET} were evaluated to be 99.99 mg/L and 1.00, respectively with a significant high regression coefficient, $R^2 = 0.9816$ for the saturated concentration, c_s , of MB used = 43210 mg/L (Salimi and Roosta, 2019).

The estimated parameter values of the 2-p isotherms using linear regression methods are shown in Table 2.

The decreasing order of the fit of the isotherms to the equilibrium adsorption data of MB on chitosan flakes, as shown in Table 2, is 2-p Langmuir isotherm > 2-p BET1 isotherm > 2-p Temkin isotherm > 2-p Dubinin-Radushkevish isotherm > 2-p Frenkel-Halsey-Hill isotherm > 2-p Harkins-Jura isotherm, 2-p Freundlich isotherm. Hence, 2-p Langmuir and 2-p BET1 isotherms are adjudged to correlate best the adsorption of MB on chitosan flakes.

Table 2. Comparison of linear and non-linear adsorption isotherm parameters.

Isotherm	Parameter	Estimated values using linear form	Estimated values using non-linear form
	N	3.6630	1.6310
2-p Freundlich	k_f (mg/g)	1.5516	3.9800
	R^2	0.9140	1.0
2-p Langmuir	q_{max} (mg/g)	3.7327	3.4824
	K_L (L/mg)	0.5615	1.1818
	R^2	0.9816	1.0
	R_L	$0 < R_L < 1$	$0 < R_L < 1$
2-p Temkin	b_T (J/mol)	4481.6616	4439.68
	A_T (L/g)	20.4606	20.4870
	R^2	0.9533	1.0
2-p Dubinin-Radushkevish	β (mol/J) ²	1.0×10^{-7}	7.0×10^{-8}
	q_{DR} (mg/g)	3.0213	3.3109
	R^2	0.9254	0.8331
	E (kJ/mol)	2.2361	2.6726
2-p Harkins-Jura	A_{HJ}	2.2894	2.3008
	B_{HJ} (g/mg) ²	1.3299	1.7079
	R^2	0.7044	1.0
	n_{FHH}	-3.6630	-3.9763
2-p Frenkel-Halsey-Hill	K_{FHH}	0.2	0.1433
	R^2	0.914	1.0
2-p BET1	q_S (mg/L)	99.99	3.6313
	c_{BET}	1.00	26832
	R^2	0.9816	1.0

Analysis of adsorption isotherms using non-linear regression analysis

For the purpose of adequate modeling of the adsorption process of MB on chitosan flakes and to evaluate the affinity of MB on the chitosan flakes, nineteen different adsorption isotherms were investigated using non-linear method characterized by trial-and error-procedure aided by the SOLVER ADD-IN obtained in MICROSOFT EXCEL SPREADSHEET and guided by 9 different error functions aside the R^2 function shown in Table 1. These involve seven two-parameter isotherms, eight three-

parameter isotherms, three four-parameter and one five-parameter isotherms. The algorithm adopted in this work for non-linear evaluation of isotherm and kinetic models' parameters is the one given by Popoola (2019) with slight modification of the inclusion of statistical evaluation as another criterion for model selection amongst competing models and the process for evaluating sum of normalized errors (SNE) adopted for the isotherm and kinetic models' parameters is given by Amrhar et al. (2015a, b).

The estimated parameter values of the 3-p, 4-p and 5-p isotherms using non-linear regression methods are summarized in Table 3.

Table 3. Values of three, four and five-parameter isotherms using non-linear method.

Isotherm	Parameter	Estimated value using non-linear method
3-p BET2	q_s	2.6489
	C_{BET}	160.5411
	C_s	77.0698
	R^2	1.0
3-p BET3	q_m	2.6496
	K_s	2.0696
	K_L	0.0130
	R^2	1.0
3-p Redlich-Peterson	k_{RP}	11.7778
	α_{RP}	6.0082
	β_{RP}	0.8079
	R^2	1.0
3-p Toth	q_m	3.4824
	K_T	1.1818
	β_T	1.0
	R^2	0.9149
3-p Sips	q_{SP}	14.4412
	K_{SP}	0.1277
	β_S	3.3306
	R^2	1.0
3-Khan	q_{max}	1.3364
	b_K	6.1178
	a_K	0.8023
	R^2	1.0
3-p Radke-Prausnitz	q_{max}	1.3363
	K_{RPI}	6.1174
	α_{RPI}	0.8023
	R^2	1.0

Table 3. Contd.

	$(q_m)_{FS}$	6.0236
3-p Fritz-Schlüender	K_{FS}	1.9582
	α_{FS}	0.8075
	R^2	1.0
4-p Fritz-Schlüender	A_{FS}	4.8087
	Φ_{FS}	1.5489
	B_{FS}	3.1480
	β_{FS}	0.8541
	R^2	1.0
4-p Bauder	$(q_m)_B$	2.0254
	b_0	1190.71
	x	5.3247
	y	0.1884
	R^2	1.0
4-p Marczewski-Jaroniec	$(q_m)_{MJ}$	4.3910
	K_{MJ}	0.02
	α_{MJ}	6.3960
	β_{MJ}	0.2410
	R^2	1.0
5-p Fritz-Schlüender	$(q_m)_{FS5}$	143.6660
	K_{FS5}	3.9303
	α_{FS5}	0.2060
	Φ_{FS5}	306.3960
	β_{FS5}	0.00035
	R^2	1.0

A closer examination of the results in Tables 2 and 3 depicts that the non-linear method gives the better fit of the isotherms to the adsorption data of MB on chitosan flakes than the linear method on the basis of high regression coefficient, R^2 , which almost gave a value of 1 in all cases, except for 2-p Dubinin-Radushkevich and 3-p Toth isotherms with R^2 values of 0.8331 and 0.9149, respectively.

Kinetic study

Linearized kinetic models

The necessary linear plot for each of the adsorption kinetics investigated in the current study for the adsorption of MB on chitosan flakes was made to

determine the kinetic parameters inherent in it. Table 4 presents the values of the kinetic parameters in each of the 8 kinetic models investigated for the adsorption of MB on chitosan flakes using the linearized kinetic models.

For the fractional power kinetic model, the exponent, ν , at all initial MB concentrations was found to be less than unity with a good correlation value at initial methylene blue concentrations of 100 and 150 mg/L shown in Table 4. This validates the time-dependence behavior during the adsorption of MB on the chitosan flakes (El-Khaiary and Malash, 2011).

At concentrations of MB of 50, 100 and 150 mg/L initially, high regression coefficients, R^2 , of 0.9529, 0.9726 and 0.9894 were obtained respectively using the Lagergren pseudo first-order kinetic model. As presented in Table 4, higher values of regression coefficient were marginally obtained for the pseudo second-order kinetic model than for the Lagergren pseudo first-order kinetic model and any other kinetic models at all the initial concentrations of MB investigated. It was thus observed that R^2 values of 0.9924, 0.9996, 0.9984 at initial MB concentrations of 50, 100 and 150 mg/L, respectively are good representations of the experimental kinetic data of MB adsorption on chitosan flakes.

In Table 4, the Elovich kinetic model equally gave high regression coefficient values, which are good enough to fit the experimental kinetic data of the adsorption of MB on chitosan flakes but not as high as the R^2 values obtained using the pseudo second-order model.

For the intra-particle diffusion (IPD) model, reasonably good R^2 values were obtained, with straight line not passing through the origin at all initial concentrations of MB considered, as shown in Figure 8. Consequently, the intraparticle diffusion was not the rate-limiting step in the adsorption of MB on the chitosan flakes. The plots of the model had intercepts for all initial concentrations of MB of 50, 100 and 150 mg/L. The value of the intercept increases significantly with initial MB concentrations of 50 to 100 mg/L and then decreases slightly at 150 mg/L. This gives the impression that the boundary layer linked to the intercepts may likely increase with increase in initial concentrations of MB in the range 50 to 100 mg/L.

A closer observation of the graphs in Figure 8 shows a multi-linear one of three distinct phases, especially for the initial concentrations of MB solution under study. The first phase was observed to be relatively fast due to boundary layer or strong electrostatic attraction of MB on the external surface of the chitosan flakes. The second observable phase is a palpable gradual adsorption stage suggested to be influenced or occasioned by intraparticle as the rate-limiting step at this stage, which culminated to the equilibrium phase (that is, the third phase) with high affinity to the chitosan flakes surface active sites (Zbair et al., 2018).

The estimated intra-particle diffusion rate constant, k_{IPD} , shows a gradually retrogression from the slopes

values of the multi-lines under study. The intercept values, C , for each observed stage shows progressive increment in value as the initial concentration of MB increases. This presupposes the boundary effect is taking a toll on the adsorption process. Such increase in boundary layer thickness would pave way for low external mass transfer and high chances of internal mass transfer.

The Boyd model plot in Figure 9 confirms that the intra-particle diffusion step is not the rate-controlling step in the adsorption of MB on chitosan flakes but rather film diffusion (external diffusion) due to the linearity observed to be away from the origin.

In Table 4, the diffusion-chemisorption model equally gave high regression coefficient values, which are good enough to fit the experimental kinetic data but not as high as the pseudo second-order model. Using the diffusion-chemisorption model, the resulting straight line, coupled with high regression coefficient values, shows that the sorption process is under the influences of both diffusion and chemisorption.

Results from non-linear kinetic model

The estimated kinetic parameters for the non-linear kinetic models using non-linear regression method subjected to the error functions used previously are shown in Table 5. Using the values of the coefficient of determination, the non-linear method gave a better fit than the linear method. With the various error functions employed, for MB concentration of 150 mg/L, *NSD* function fitted 4 kinetic models (fractional power model, pseudo second-order model, Elovich model, intraparticle diffusion, IPD (or Weber-Morris) model); *EABS* fitted 1 model (Lagergren pseudo first-order model); *ARE* fitted 1 model (Avrami model) and *RSME* fitted 1 model (diffusion-chemisorption model). For MB concentration of 100 mg/L, *NSD* fitted 4 models (fractional power model, Lagergren pseudo first-order, Elovich and IPD models); *ARE* fitted 1 model (pseudo second-order model); *RSME* fitted the diffusion-chemisorption model and *HYBRID* function fitted 1 model (Elovich model). For the case of initial concentration of MB of 50 mg/L, *NSD* function fitted 3 models (Lagergren pseudo first-order, pseudo second-order and Elovich models); *SSE* fitted 1 model (IPD model); *HYBRID* fitted 1 model (Avrami model); *RSME* fitted 1 model (fractional power law) and *SRE* function fitted 1 model (diffusion-chemisorption model).

Isotherm and kinetic models' selection

Since the sum of normalized error (*SNE*) has been reported as a way or criterion for selecting the best fitted isotherm/kinetic model (Anirudhan and Radhakrishnan, 2009; Yanev et al., 2013; Popoola, 2019), the *SNE* value was used as a yardstick for the model selection in this

Table 4. Values of the parameters in the linearized kinetic models for the adsorption of MB on chitosan flakes.

Kinetic model	Parameter	Values of the parameters at initial MB concentration		
		50 mg/L	100 mg/L	150 mg/L
Fractional power	ν	0.135	0.1637	0.2363
	k_f	1.1632	1.6900	1.5186
	R^2	0.8760	0.9873	0.9918
Lagergren pseudo first-order kinetic model	k_1 (min ⁻¹)	0.0788	0.0635	0.0345
	q_e (mg/g)	1.3620	2.150	2.5870
	R^2	0.9529	0.9726	0.9894
Pseudo second-order kinetic model	k_2 (g/(mg min))	0.0550	0.0520	0.0220
	q_e (mg/g)	2.3030	3.5740	4.6707
	h (mg/(g min))	0.2917	0.6642	0.4799
	R^2	0.9924	0.9996	0.9984
Elovich kinetic model	α (mg/(g min))	0.5224	8.5724	0.6032
	β (g/mg)	2.0593	2.1240	0.7955
	R^2	0.9941	0.9970	0.9029
Avrami kinetic model	n_{AV}	0.3300	-0.7476	-0.6277
	k_{AV} (min ^{-n_{AV}})	1.0932	0.1825	0.1956
	t_a (min)	0.7722	0.1040	0.0752
	R^2	0.9942	0.9592	0.9776
Intraparticle diffusion (IPD)	k_{IPD} (mg/(g min ^{1/2}))	0.1914	0.1710	0.2773
	C (mg/g)	0.7186	1.9826	2.8335
	R^2	0.8226	0.9558	0.9724
Boyd model	D (m ² /s)	4.4911×10^{-11}	3.6191×10^{-11}	1.9663×10^{-11}
	R^2	0.9529	0.9726	0.9893
Diffusion-chemisorption model	k_{DC} (mg/(g min ^{-0.5}))	1.2979	1.7550	1.3419
	q_e (mg/g)	2.5100	4.330	6.4800
	k_i (mg/(g min))	0.6711	0.7113	0.2779
	R^2	0.9865	0.9994	0.9980

study. The most fitted model amongst the non-linearized isotherms using the non-linear regression method is the

one with the lowest value of *SNE*. The computed *SNE* values for the 2-p isotherms, 3-p isotherms, 4-p isotherms

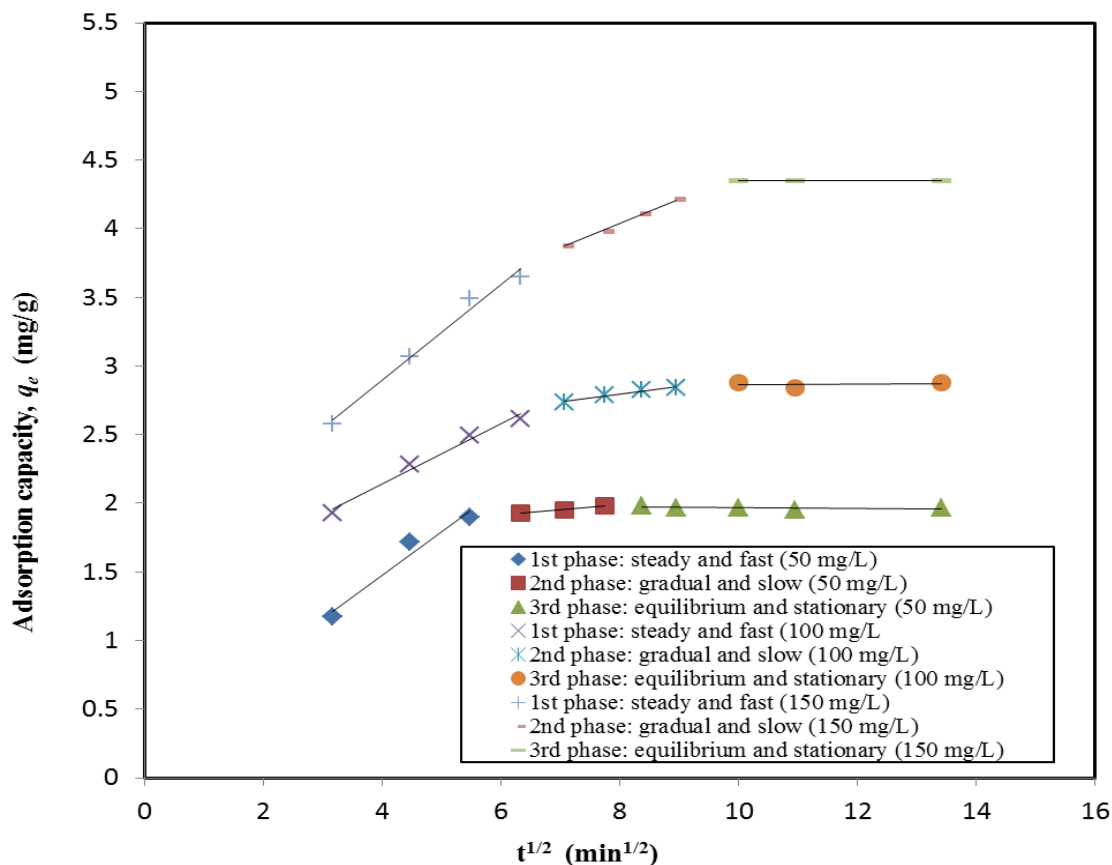


Figure 8. Variation of adsorption amount at any time t against t for intra-particle diffusion (IPD) model: mass=0.1 g; pH=8.2; agitation speed=150 rpm and temperature=30°C.

and 5-p isotherm are shown in Table 6. The 5-p Fritz-Schlüender isotherm gave the lowest *SNE* value closely followed by the 2-p Temkin isotherm. Thus, the former is the most fitted isotherm using the *SNE* value as selection. Moreover, the lowest values of Pearson's chi-squared analysis, Akaike information criterion (*AIC*), model selection criterion for isotherm models and its associated values for each of the isotherm models investigated are shown in Table 6. Using the *SNE* for the goodness-of-fit amongst the two-parameter isotherms considered, the 2-p Temkin isotherm fitted best the adsorption equilibrium data of MB on chitosan flakes having a value of 4.7721 with the *NSD* statistical indicator. For the three-parameter isotherms, Redlich-Peterson isotherm fitted best, which recoded a value of 5.0828 with *EABS* as error function while Marczewski-Jaroniec isotherm fitted best amongst the four-parameter isotherms having a value of 6.2345 with *MPSD* as error function. The 5-p Fritz-Schlüender isotherm fitted best overall among all other number of parameters of the isotherm considered having the least value of 4.6506 with the *NSD* error function. The lowest value of *SNE* with the corresponding error function reflect the optimum isotherm parameter for the various isotherm models considered

(Ghaffari et al., 2017; Rahman et al., 2018). In all the 19 isotherm models considered, *NSD* best fitted for 12 adsorption isotherms, chi-squared best fitted for 4 isotherms while *MPSD*, *EABS* and *HYBRID* best fitted for 1 isotherm each. Also from Table 6, the Pearson's Chi-squared (χ^2) analysis carried out at the respective degree of freedom, *df*, (difference between the number of experimental data and the number of parameters) shows that all the models have a non-significant lack of normality of the residuals since the calculated value is less than the critical or table value. Statistically, it translates or reveals a high level of acceptance of the models (Mitrevski et al., 2017). In addition, the results projects Bauder isotherm as the best fitted isotherm in terms of normality of residual followed by the 3-p BET2 and 3-p BET3 isotherms in descending order. The *AIC* function is a statistical tool well rooted as a yardstick for comparing model equations with varying number of parameters. Its principle of operation is hinged simply on the difference between calculated *AIC* values over a set of model equation with a likely product of positive or negative value. The $(A_{IC})_{mod}$ value of a model equation with the lowest value (considering the sign),

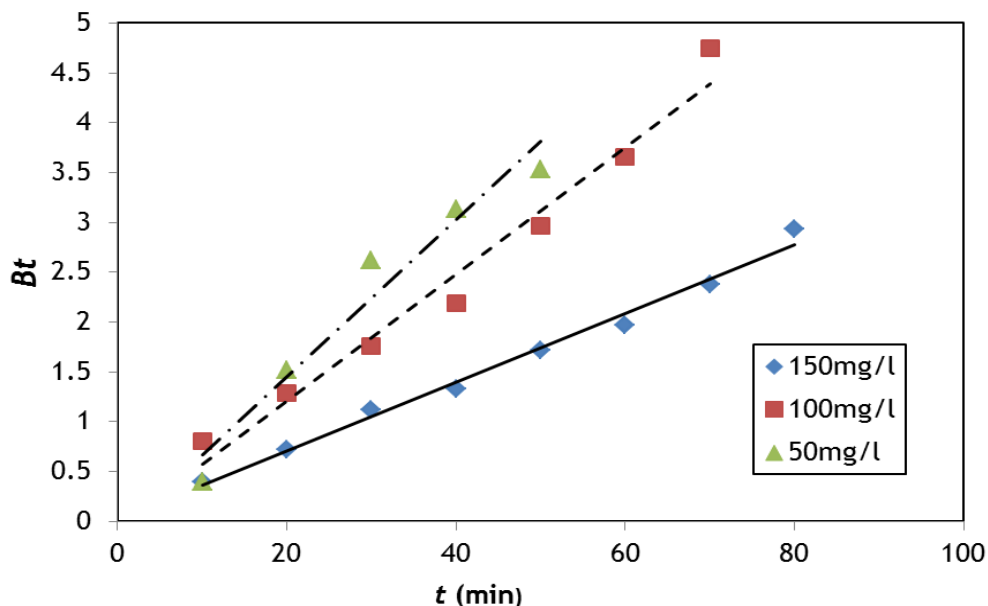


Figure 9. Boyd plot for the adsorption of MB on chitosan flakes.

lowest value of evidence ratio (ER) and the highest value of model selection criterion (MSC) amongst the competing equations is adjudged to be the superior equation over others (Akaike, 1974). From the results in Table 6, the 3-p BET2 and 3-p BET3 model equations portrayed the same lowest value of $(A_{IC})_{mod} = -16.2878$ and evidence ratio, ER , of 1. With the highest value obtained for MSC , the 3-p BET3 isotherm is considered the most fitted model for the adsorption of MB on the synthesized chitosan flakes.

Similarly, using the information-based criteria for the selection of the best fitted kinetic models for the adsorption of MB on chitosan flakes, the pseudo second-order kinetics recorded the lowest $(A_{IC})_{mod}$, lowest evidence ratio and highest MSC values, amongst all the investigated kinetic models, at all initial concentrations of MB solution under this present study, as revealed in Tables 7 and 8. Hence, the adsorption rate of MB on chitosan flakes can be kinetically described by the pseudo second-order model, with the model satisfying all the criterial used in selecting the best fitted kinetic models.

In the same vein, the Pearson's chi-squared analysis carried out at the respective degree of freedom shows that all the models have a non-significant lack of normality of the residuals. The same trend was observed in all the criteria as shown in the ranking for the best fitted kinetic models.

Thermodynamics study

The effect of temperature in adsorption studies is

considered as a fundamental factor in adsorption systems. It gives the thermodynamics parameters: activation energy, sticking probability and changes in entropy, enthalpy and Gibbs free energy. From the results in Table 9 and Figure 10, ΔH^0 is positive, which indicates an endothermic process of adsorption of MB on the prepared chitosan flakes from *A. marginata*. This implies that adsorption capacity of the derived chitosan flakes increases with temperature.

The value of ΔH^0 is within the range of 1-8 kJ/mol for physisorption (Zarrouk et al., 2011). Also, the positive value of ΔS^0 suggests a high degree of randomness at the chitosan-MB interface with appreciable structural changes with the adsorbate species (Saha and Chowdhury, 2011). It is also noteworthy that the negative value of the Gibbs free energy, ΔG^0 , reflects a high degree of spontaneity of the adsorption process of MB on chitosan flakes and exergonic and energetically favorable adsorption process with increasing negative values occasioned by increases in temperature.

The sticking probability, S^* , known as the rate of adsorption per molecular collision with the adsorbent surface, directly expresses the difficulty encountered by a molecule in overcoming the barrier to adsorption. The calculated value of S^* , which is less than unity, indicates that the likelihood of MB ions sticking onto the chitosan surface is very high.

Batch reactor design

Figure 11 illustrates briefly the batch reactor design using

Table 5. Estimated values of the parameters in the non-linear kinetic models for the adsorption of MB on chitosan flakes using non-linear regression method.

Kinetic model	Parameter	Values of the parameters at initial MB concentration		
		50 mg/L	100 mg/L	150 mg/L
Fractional power	ν	0.1095	0.1360	0.2018
	k_f	1.2886	1.5827	1.7335
	R^2	1.0	1.0	1.0
Lagergren pseudo first-order kinetic model	k_1 (min ⁻¹)	0.1065	0.0774	0.0910
	$(q_e)_{\text{expt}}$ (mg/g)	1.9649	2.8420	4.3509
	q_e (mg/g)	1.9575	2.7381	3.7477
	R^2	1.0	1.0	1.0
Pseudo second-order kinetic model	k_2 (g/(mg min))	0.0602	0.0287	0.0559
	q_e (mg/g)	2.2813	3.3044	4.0516
	h (mg/(g min))	0.3133	0.3134	0.9176
	R^2	1.0	1.0	1.0
Elovich kinetic model	α (mg/(g min))	3.9943	2.2664	1.4534
	β (g/mg)	13.9360	4.1265	3.4587
	R^2	1.0	1.0	1.0
Avrami kinetic model	n_{AV}	4.0761	4.0761	4.0761
	k_{AV} (min ^{-n_{AV}})	2.7060	2.7060	2.7060
	q_e (mg/g)	1.9298	2.614035	3.6491
	t_a (min)	0.7924	0.7924	0.7924
	R^2	0.8534	0.8610	0.8315
Diffusion-chemisorption model	k_{DC} (mg/(g min ^{-0.5}))	0.0990	0.2100	0.5
	q_e (mg/g)			
	k_i (mg/(g min))	0.0040	0.01432	0.0612
	R^2	1.0	1.0	1.0

Equation 35. The plots so obtained shows the mass of chitosan flakes to increase with increasing solution volume at a certain % removal of MB using the chitosan flakes prepared from *A. marginata* shell waste.

Proposed adsorption mechanism of methylene blue onto chitosan flakes

The reaction mechanism of the adsorption of MB onto

chitosan (CH) was proposed by noting that the adsorption mechanism is dependent on the electrostatic attractive force between the surface of the chitosan (biosorbent) and the methylene blue, which are negatively and positively charged respectively. The electrostatic force of attraction arises as a result of the functional groups present on the surface of the chitosan and the pH dependence of MB adsorption from aqueous solution onto the chitosan flakes. The presence of hydroxyl (OH^-) and amide (NH_2) groups on CH was revealed

Table 6. Results of SNE, Pearson’s chi-squared analysis, Akaike information criterion (AIC) and model selection criterion for isotherm models.

Isotherm	N_p	Sum of Normalized Error			χ^2 analysis (p-0.05)			Akaike Information Criteria (AIC)				Model selection criterion		
		EF	Value	RK	df	Calc.value	Table value	RK	$(A_{IC})_{mod}$	λ_i	ER	RK	Value	RK
Freundlich	2	NSD	6.3603	8	4	0.1496	9.488	8	-11.7676	0.0354	9.5843	4	2.2651	6
Langmuir	2	NSD	7.5061	18	4	0.1670	9.488	10	-7.0296	0.0033	102.4258	13	1.6383	14
Temkin	2	NSD	4.7721	2	4	0.1026	9.488	6	-12.2426	0.0448	7.5580	3	2.3683	4
D-R	2	χ^2	8.9350	19	4	0.3026	9.488	11	-2.0904	0.0003	1210.4068	15	2.0635	11
H-J	2	HYBRID	5.2870	4	4	0.3525	9.488	12	-7.4073	0.0040	84.7987	11	1.5762	17
F-H-H	2	NSD	7.1578	14	4	0.1496	9.488	8	-11.7676	0.0354	9.5843	4	2.2663	5
BET1	2	NSD	6.9096	12	4	0.1667	9.488	9	-7.0450	0.0033	101.6406	12	1.9966	13
BET 2	3	χ^2	6.8166	11	3	0.0503	7.815	2	-16.2878	0.3390	1.0000	1	3.0413	2
BET 3	3	χ^2	7.0100	13	3	0.0503	7.815	2	-16.2878	0.3390	1.0000	1	3.0448	1
Redlich-Peterson	3	EABS	5.0828	3	3	0.1009	7.815	13	-10.7609	0.0214	15.8547	7	2.1120	10
Toth	3	NSD	6.3803	9	3	0.4449	7.815	14	4.1817	1.217×10^{-5}	27855.4010	16	0.5768	19
Sips	3	NSD	6.3063	6	3	0.1296	7.815	7	0.6508	7.112×10^{-5}	4766.3842	17	0.5760	18
Khan	3	NSD	7.2572	16	3	0.0950	7.815	3	-11.0676	0.0249	13.6007	5	2.1623	8
Radke-Prausnitz	3	NSD	7.3601	17	3	0.0950	7.815	3	-11.0676	0.0249	13.6007	5	2.1624	7
Fritz-Schlüender	3	χ^2	6.3172	7	3	1.0090	7.815	4	-10.7610	0.0214	15.8537	6	2.1130	9
Fritz-Schlüender	4	NSD	7.2517	15	2	0.1020	5.991	5	-8.7610	0.0079	43.0948	9	1.8945	12
Bauder	4	NSD	6.7445	10	2	0.0340	5.991	1	-13.5762	0.0874	3.8800	2	2.6347	3
Marczewski-Jaroniec	4	MPSD	6.2345	5	2	0.1496	5.991	8	-7.7675	0.0048	70.8233	10	1.5873	15
Fritz-Schlüender	5	NSD	4.6506	1	1	0.1604	3.841	9	-6.7246	0.0028	119.3006	14	1.5797	16

EF, RK, *df* denote error function, ranking, degree of freedom, respectively.

Table 7. Results of SNE and criterion for kinetic models.

Kinetic models	Sum of normalized error (SNE)									χ^2 analysis (p-0.05)		
	50 mg/L			100 mg/L			150 mg/L			Average calc. value	Table value	RK
	EF	Value	RK	EF	Value	RK	EF	Value	RK			
Fractional power model	RMSE	6.3819	4	NSD	4.5572	3	NSD	3.7526	2	0.0796	21.026	4
Lagergren pseudo first-order kinetic model	NSD	4.7505	2	NSD	5.3946	4	EABS	5.0542	4	0.0632	21.026	3
Pseudo second-order model	NSD	3.9002	1	ARE	0.8418	1	NSD	1.6201	1	0.0200	21.026	1
Elovich	NSD	5.2056	3	NSD	3.0317	2	NSD	4.1980	3	0.0606	21.026	2
Avrami	HYBRID	6.7487	5	HYBRID	5.9436	5	SRE	5.06358	5	0.5376	21.026	5

Table 8. Results of Akaike information criterion (AIC) and model selection criterion for kinetic models.

Kinetic model	Akaike Information Criteria (AIC)									Model Selection Criterion				
	$(A_{IC})_{mod}$			λ_i			ER			RK	Model Selection Criterion			
	50 mg/L	100 mg/L	150 mg/L	50 mg/L	100 mg/L	150 mg/L	50 mg/L	100 mg/L	150 mg/L		50 mg/L	100 mg/L	150 mg/L	
Fractional Power Model	-12.2731	-17.3627	-14.2193	8.88×10^{-7}	1.131×10^{-5}	4.94×10^{-2}	1126193	88391.2551	202.3735	3	-0.1795	1.4627	-0.0704	4
Lagergren pseudo first-order	-35.4483	-17.6250	-7.0307	0.0957	1.29×10^{-5}	1.36×10^{-4}	10.4516	77527.2197	7364.1813	4	4.1554	3.2983	1.6852	3
Pseudo second-order	-35.8797	-33.9844	-22.6302	0.1187	4.60×10^{-2}	3.31×10^{-1}	8.42363	21.729588	3.0182	1	4.2616	4.3762	3.7118	1
Elovich	-13.0613	-19.2412	-17.9316	1.317×10^{-5}	2.894×10^{-5}	3.16×10^{-2}	759386	34553.8386	31.6243	2	0.1019	3.9906	2.8902	2
Avrami	-4.1626	-0.8986	28.5513	1.539×10^{-5}	3.01×10^{-9}	2.55×10^{-12}	$6.5 \times 10^{+7}$	332316707	$3.92 \times 10^{+21}$	5	-2.5942	-3.0839	-2.2609	5

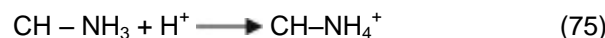
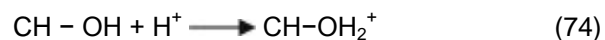
Table 9. Thermodynamic parameters for the adsorption of MB on chitosan flakes.

T (K)	ΔG^0 (kJ/mol)	ΔH^0 (kJ/mol)	ΔS^0 (kJ/(mol K))	E_a (kJ/mol)	S^* (mg/L)
313	-10077.76				
323	-10514.84				
343	-11339.97				
353	-11875.64	4.23	0.4563	5.1575	0.0731
363	-12374.26				
373	-12804.01				

in the FTIR study at wavelengths 3419.79 and 3458.21 cm^{-1} before and after adsorption of MB respectively (Bello and Olafadehan, 2021). The ionization of these functional groups is a function of the pH of MB solution that causes the surface of CH to be electrically charged. The amide and hydroxyl groups on the surface of the biosorbent can either gain or lose a proton (that is, hydrogen ion), thereby resulting in the variation of surface charge of CH with pH of MB solution.

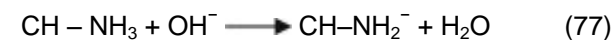
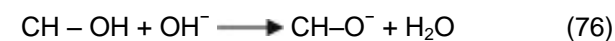
At low-level of pH of MB solution, protonation takes place on the active centers (that is, sites) of the chitosan flakes. Hence, the surface of the adsorbent (chitosan flakes) acquires a positive

charge owing to the reactions between each of OH^- and NH_2^- functional groups on the adsorbent surface and the hydrogen ion (H^+) in solution. These reactions are represented in Equations 74 and 75, respectively:



Deprotonation occurs at high pH of MB solution and the active sites on the surface of CH acquire a negative charge owing to the reactions between each of OH^- and NH_2^- functional groups on

the surface of CH and the hydroxyl ion (OH^-). These reactions are represented in Equations 76 and 77, respectively:



Hence, Equations 76 and 77 reveal that electrostatic force of attraction enhances MB adsorption onto CH at high-level of MB solution pH. Thus, the reaction mechanism of MB adsorption onto the synthesized chitosan flakes from African giant snail (*A. marginata*) shell

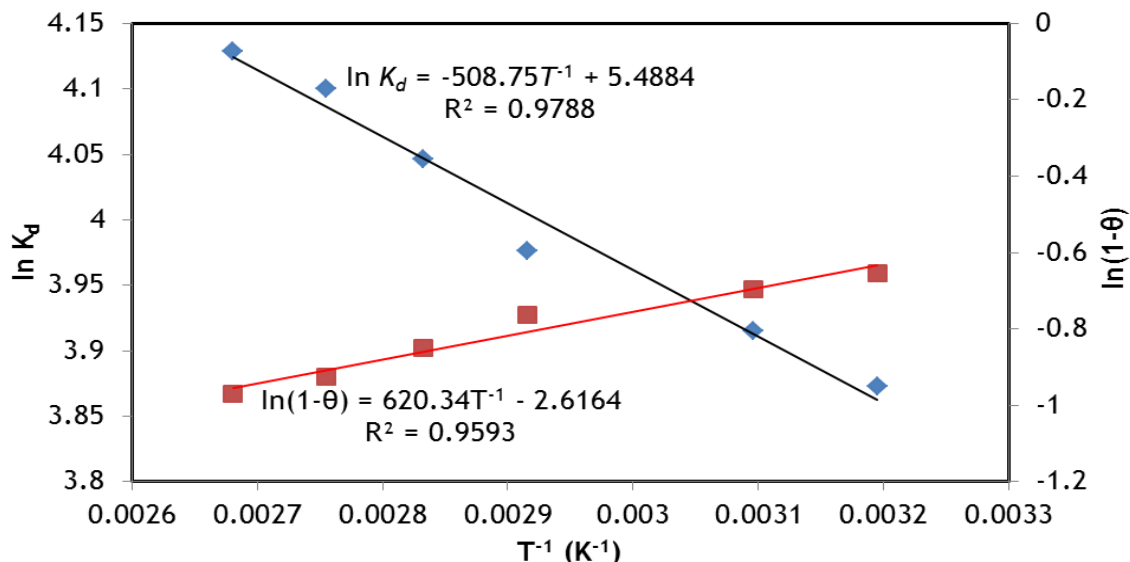


Figure 10. Variation of distribution coefficient and surface coverage with temperature.

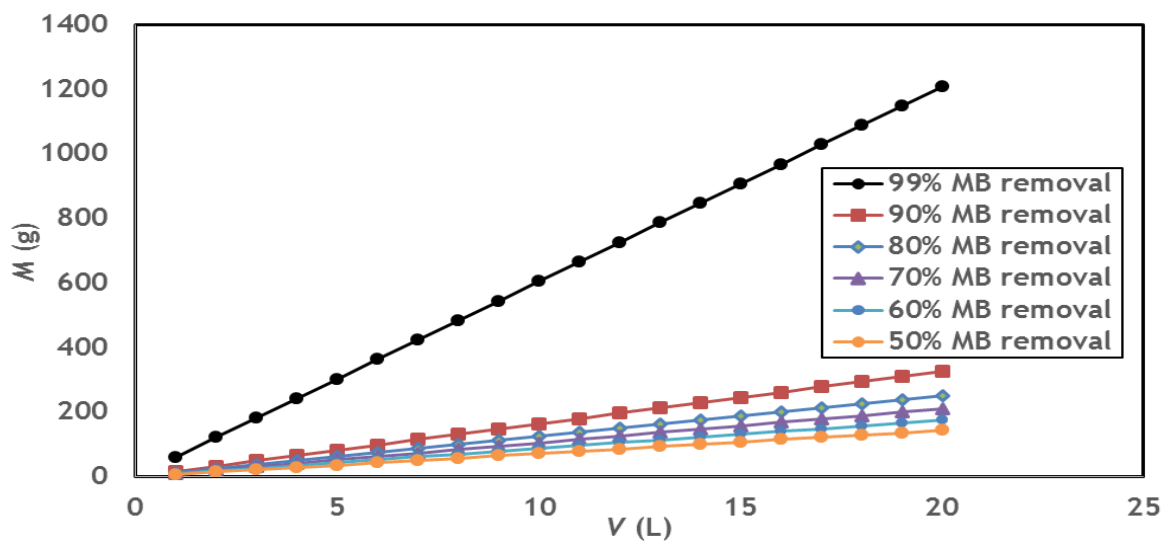


Figure 11. Variation of the theoretical mass of chitosan flakes with volume required for MB effluents to be treated for 50-99% efficiency with initial concentration of 50 mg/L at 303K.

powder is proposed thus:



Conclusion

The capacity of chitosan extracted from African giant snail (*A. marginata*) shell powder in the removal of methylene blue (MB) from aqueous solution and the

effects of operational parameters on its adsorption capacity in a batch system were investigated in this study. Equally, modeling of the adsorption equilibrium data using 19 isotherms and 8 kinetic models coupled with statistical criteria of Akaike information criteria (*AIC*), evidence ratio (*ER*), model selection criterion (*MSC*) and sum of normalized error (*SNE*) to select the best isotherm and kinetic models was carried out. The thermodynamic parameters such as activation energy, E_a , changes in enthalpy, ΔH^0 , entropy, ΔS^0 and Gibbs free energy, ΔG^0 , were evaluated. The most important conclusions

from this work are summarized thus:

- (1) The *A. marginata* shell waste is an abundant and cheaply available precursor for the production of chitosan.
- (2) The produced chitosan flake is potentially viable as an adsorbent for the removal of MB from aqueous solution. Consequently, it may be an alternative to costly biosorbents.
- (3) The 5-p Fritz-Schlüender isotherm best fitted the experimental equilibrium adsorption data of MB on chitosan flakes based on the sum of normalized error (SNE) and the 3-p BET3 isotherm is the most fitted model for the adsorption of MB on the prepared chitosan flakes based on the lowest values of AIC, lowest ER value and highest value of MSC.
- (4) Kinetically, the pseudo second-order model well represented the adsorption rate of MB on chitosan flakes at all initial concentrations of MB investigated in this study.
- (5) The intraparticle diffusion was not found to be the rate-limiting step for the adsorption of MB on the synthesized chitosan flakes but rather film (i.e., external) diffusion and the sorption process was chemisorption-influenced.
- (6) The adsorption of MB on the prepared chitosan flakes from *A. marginata* shell powder is a physical and endothermic process with $\Delta H^0 = 4.23$ kJ/mol, a high degree of randomness at the chitosan-MB interface ($\Delta S^0 = 0.4563$ kJ/mol), high degree of spontaneity (negative ΔG^0 values), energetically favorable and exergonic.
- (7) The data reported in this study can be of beneficial use in the conception and construction of a less-costly viable treatment process using batch reactor for MB adsorption on a biosorbent and for diluting industrial effluents.

CONFLICT OF INTERESTS

The authors have not declared any conflict of interests.

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